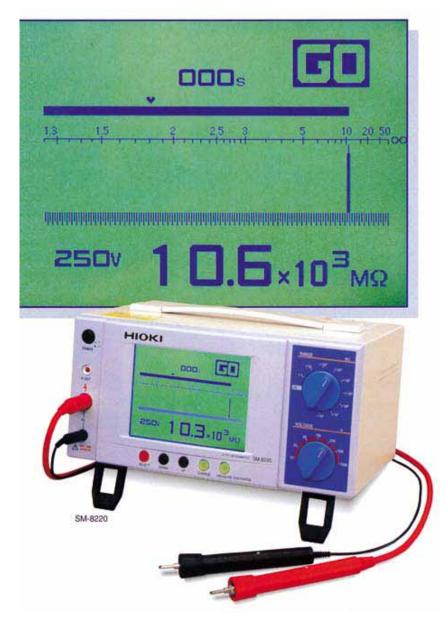


SM-8200 SERIES SUPER MEGOHMMETER



- Digital numeric readout with virtual analog display. Easy-touse combined digital-analog models^{*1}
 - Timer, comparator, remote start and command functions included as standard features to support new applications^{*1}
 - Many safety-enhancing features



Display Features

- 1– <u>Clear, three-mode liquid crystal display</u>*1 Bright LCD simultaneously displays data in three modes: guasi-bar-graph, virtual needle and numeric values.
- Clear graduated scale and precise data reading^{*1} The one-line graduated scale is always visible, and scales automatically according to the selected measurement voltage. Data is held on the display after measuring, so there is no hurry to read it. The numeric readout displays measured values at maximum resolution.
- 3– Enhanced response speed and reliability^{*1} Reliability is enhanced because, unlike analog meters, the LCD has no moving parts, and the virtual needle responds seven times faster than a mechanical needle. Installation in automated systems is supported.

Usability Features

1- Timer function included as a standard feature*1 The need for counting complicated measurement time (by stopwatch) is eliminated. Timer settings are retained in internal memory even when power is turned off.

2– Comparator functions included as a standard feature*1

Easy-to-use GO/NO-GO (Pass/Fail) decisions NO-GO (Fail) decisions can be indicated by an alarm sound simultaneously with contact output. Comparator settings are retained even when power is turned off.

3– Remote Start function included as a standard feature*1

Measurement can be started hands-free, using a footswitch or trigger signal.

4- Compact and lightweight*1 16% lighter and 22% more compact than previous models.

The small attached stand makes operation even easier: panel buttons are easy to press and the display is easy to see.

SM-8200 Series SUPER MEGOHMMETERS

Digital-Analog Models: SM-8213/8215/8220 Analog Model: SM-8216



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Safety Features

1- Measurement is disabled unless the measurement leads are connected.*1

A shock hazard can occur if a measurement probe is inadvertently disconnected or pulled out while high voltage is being output during measurement. This danger can be even greater if the black measurement probe is disconnected. To ensure safety even when the black probe is disconnected, a measurement lead detection system is incorporated at the probe receptacles.

2- Interlock(HV-EN)provided as a standard feature The HV-EN (interlock) function is linked with the footswitch, open/close switch on the test jig and contact signal from an

automated testing machine, so that measurement voltage is applied only when conditions are safe. 3- <u>Measurement stops in a discharged state</u>*¹

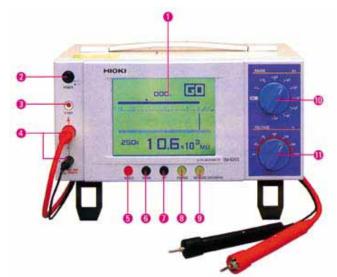
When measurement is finished or aborted by switch action, the red and black terminals are discharged through 100 kΩ. This results in safer measurements by reducing the possibility of electric shock accidents from residual charge on capacitive DUTs. When measurement is intentionally aborted, measurement voltage

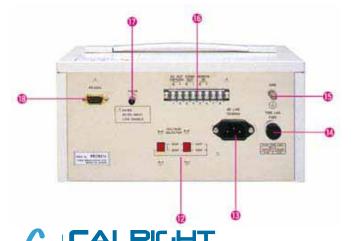
is shut off in about 0.1 second.

4- Function to prevent unintentional start*1

To avoid electric shock accidents in the event that the Start button is accidentally pressed when the DUT is not securely connected, the Start button must be held for at least one-half second before measurement starts.

Controls and Connectors





the event that the

Computer-Friendly Features

During timer operation, data is output at the RS-232C

Function Expanding Features

1- An abundance of electrode types

2- Special-purpose options enhance

All models support a wide variety of electrodes.

Special-purpose options include 1/R DC output,

resistivity-proportional DC output, guard tips and alarm

devices (Except for analog Model SM-8216) to enhance

interface, and can be printed on an external printer

1– <u>RS-232C included as a standard feature</u>*1 A computer can be connected via RS-232C serial

interface.

(0KC00001).

functionality

functionality.

2– Printing capable*1

Front Panel

- Display Screen
- POWER Switch
- 🚯 V.OUT Lamp
- 4 RX Terminal
- 6 SELECT Switch
- 6 DOWN Switch
- UP Switch
- 8 CHARGE Switch
- Image: Measure/DISCHARGE Switch
- RANGE Switch
- VOLTAGE Switch

Rear Panel

- VOLTAGE SELECTOR*2
- 1 AC LINE
- 1 TIME LAG FUSE
- 🚯 GND Terminal
- Input/Output Terminals
- IV-EN Connector (Interlock)
- 18 RS-232C Connector
- *2. When switching between 100 V/120 V and 220 V/240 V supply voltage, an internal fuse must be changed. Please contact HIOKI or your nearest HIOKI distributor.

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These models include both digital numeric and virtual analog level displays. Support for a broad range of high-applied-voltage and high resistance measurements.



The SM-8213 is ideal for insulation measurements of modern low-voltage electronic components. Easy-to-see simultaneous digital numeric and analog graduated scale displays.

The maximum 50 mA current capability, which is the highest in this series, provides stable measurements of even high-value capacitors. To support measurement by computer, communication functions via RS-232C are included as a standard feature.

Features

- Easy-to-read digital numeric and virtual analog LCD
- 50 mA maximum output current, the highest in the series
- Timer, comparator, remote start, Interlock(HV-EN) and RS-232C functions included as standard features
- Functions expandable by options
- A broad selection of electrodes support measuring a wide variety of objects

SM-8215 Standard model insulation meter with measurement voltage settable up to 1,000 V

The SM-8215 is a basic insulation meter that carries on our company's tradition of ultra-high insulation meters.

It is used in various fields including electronic components and materials, and for insulation measurements on completed electrical products.

The liquid crystal display includes both easy-toread digital and intuitive analog level indicators. Convenient standard features include timer, comparator, remote start and Interlock(HV-EN) functions.

Measures time characteristic and voltage characteristic of insulators.

To support measurement by computer, communication functions via RS-232C are included as a standard feature.

Features

- Easy-to-read digital numeric and virtual analog LCD
- Timer, comparator, remote start, Interlock(HV-EN) and RS-232C functions included as standard features
- Functions expandable by options
 A broad selection of electrodes support measuring a wide variety of objects

SM-8220 Measures up to 2 × 10¹⁶ Ω, the highest range available in our super megohmmeters

The SM-8220 is a top-of-the-line super megohmmeter that can measure up to $2 \times 10^{16} \Omega$ (at 1,000 V). The combined digital and analog display is the latest evolutionary step combining our line of super megohmmeters with the newest technology. This powerful super megohmmeter handles a variety of insulation measurements, from those requiring low to high measurement voltages and measuring from low to ultra-high resistance. Convenient standard features include timer, comparator, remote start and Interlock(HV-EN) functions. These enable safer and more reliable measurement of volume and surface resistivity using flat sample text fixtures (such as the SME-8310).

RS-232C communication functions required for measurement by computer are included as a standard feature.

Features

- The highest measurement range in the series: up to $2 \times 10^{16} \Omega$
- Measurement voltage can be set from 10 to 1,000 V
- Easy-to-read digital numeric and virtual analog LCD
- Timer, comparator, remote start, Interlock(HV-EN) and RS-232C functions included as standard features
- Functions expandable by options
 A broad selection of electrodes support measuring a wide variety of objects

Analog Meter System Unique in the Series

SM-8216

Analog meter system Measures up to 2 \times 10 $^{\rm 13}$ Ω

CALRICHT INSTRUMENTS

The SM-8216 is an analog super megohmmeter that is unique in the series.

For safety considerations, Interlock(HV-EN) is included as a standard feature.

Features

- Charge, discharge and HV-EN functions are included as standard features
- Functions expandable by options
- A broad selection of electrodes support measuring a wide variety of objects

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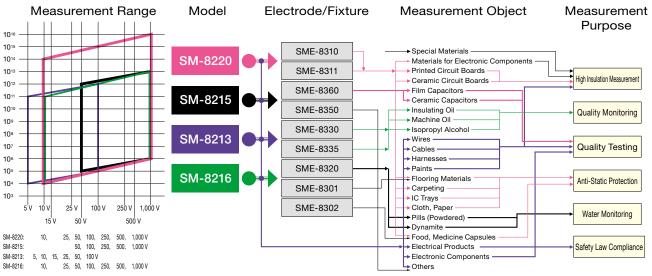
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Specifications

Model		SM-8213	SM-8215	SM-8220	SM-8216		
Measurement voltage and measurement range	5 V	2.5×10⁴~1×10¹¹Ω					
	10 V	5×104~2×1011Ω		5×104~2×1014Ω	5×104~2×10 ¹¹ Ω		
	15 V	7.5×10⁴~3×10¹¹Ω					
	25 V	1.25×10⁵~5×10¹¹Ω		1.25×10⁵~5×10 ¹⁴ Ω	1.25×10⁵~5×10¹¹Ω		
	50 V	2.5×10⁵~1×10¹²Ω	2.5×10⁵~1×10¹²Ω	2.5×10⁵~1×10¹⁵Ω	2.5×10⁵~1×10¹²Ω		
	100 V	5×10 ⁵ ~2×10 ¹² Ω	5×10⁵~2×10¹²Ω	5×10 ⁵ ~2×10 ¹⁵ Ω	5×10 ⁵ ~2×10 ¹² Ω		
	250 V		1.25×10 ⁶ ~5×10 ¹² Ω	1.25×10 ⁶ ~5×10 ¹⁵ Ω	1.25×10 ⁶ ~5×10 ¹² Ω		
	500 V		2.5×10 ⁶ ~1×10 ¹³ Ω	2.5×10 ⁶ ~1×10 ¹⁶ Ω	2.5×10 ⁶ ~1×10 ¹³ Ω		
	1,000 V		5×10 ⁶ ~2×10 ¹³ Ω	5×10 ⁶ ~2×10 ¹⁶ Ω	5×10 ⁶ ~2×10 ¹³ Ω		
Measurement voltage ±3% of setting value							
Output current		Max. 50 mA Max. 2 mA					
Measurement		±10% (ten times the minimum value for each range at 20 °C)					
accuracy		Except for the 10 ⁸ range of the SM-8220, which is ±20%					
Display type		LCD (Digital numeric & v	Analog meter				
Standard features		Timer (1 to 999s), Comparator, Remote Start, HV-EN (Interlock) HV-EN (Interlock)					
Interface		RS-232C, Comparator o	utput (open-collector)				
Operating temp. range		0 to 40 °C	0 to 40 °C				
Operating humidity range		85% or less					
5		100, 120, 220 or 240 V AC ±10% (specify when ordering)					
Supply frequency		50 or 60 Hz	0 or 60 Hz				
Power consumption		Approx. 25 VA	Approx. 20 VA				
External dimensions		Approx. 284W × 139H ×	Approx. 280W × 190H × 222D mm				
Weight		Approx. 4.3 kg			Approx. 5 kg		

Supplied Accessories Measurement Leads with Test Probes Length 1 m (Red) 0GE00002.....1 pc. Power Cord1 pc. Instruction Manual1 pc. Measurement Leads with Test Probes Length 1 m (Black) 0GE00001.....1 pc.

Application Map



Options (indicates compatibility)

Model	SM-8213	SM-8215	SM-8220	SM-8216	
Comparator Output (AL-8000)*	Supplied Accessory	Supplied Accessory	Supplied Accessory	—	
DC Output (1/R) (RI-8000)*					
DC Output (Resistivity- Proportional Output) (RP-8000)*	•	•	•	•	
Guard tip (SM8200GC)					
Printer (0KC00001)				—	

* Factory-installed options - specify at time of order



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[°] Reliably Conduct Hard-To-Make Measurements

ELECTRODE and SHIELDING BOX (options)

ELECTRODE FOR CHIP CAPACITOR SME-8360



The electrodes on this fixture are for insulation resistance measurement of chip capacitors, and the fixture can be adjusted anywhere from 0 to 11 mm to measure a wide range of chip capacitors. When the fixture is connected with the interlock connection cable, measurement voltage is disabled when the lid is open. Plugs need to be modified when used in combination with the SM-8200 series.

External Dimensions: Approx. 200 (W) × 52 (H) × 150 (D) mm, Lead Length: Approx. 85 cm, connects with special Hioki plug.

PLATE SAMPLE ELECTRODE SME-8310



The electrodes on this fixture are for measuring the characteristic resistivity of flat samples up to 100 mm square and 8 mm thick: the main electrode is 50 mm in diameter, and the guard electrode has 70 mm ID and 80 mm OD. When the fixture is connected with the interlock connection cable, measurement voltage is disabled when the lid is open. A side panel switch easily selects between volume and surface resistivity.

External Dimensions: Approx. 215 (W) × 78 (H) × 165 (D) mm, Lead Length: Approx. 75 cm, connects with special Hioki plug.

ELECTRODE FOR FLAT SAMPLE SME-8311



The electrodes on this fixture are for measuring characteristic resistivity of flat samples up to 40 \times 100 mm and 8 mm thick. The main electrode is 19.6 mm in diameter, and the guard electrode has 24.1 mm ID and 28.8 mm OD. A side panel switch easily selects between volume and surface resistivity.

External Dimensions: Approx. 215 (W) × 78 (H) × 165 (D) mm, Lead Length: Approx. 75 cm, connects with special Hioki plug.

WEIGHT ELECTRODE SME-8320



These electrodes for flat samples are used in combination with the SME-8350 Shielded Enclosure. Easily measures surface and volume resistivity of even coarse surfaces such as carpet. The main electrode is 50 mm in diameter, and the guard electrode has 70 mm ID and 80 mm OD. The jig for concentric electrodes is included.

Accessories: Two banana-plug leads

Note: Illustrated with the SM-8350 shielded enclosure.

ELECTRODE FOR SURFACE RESISTANCE SME-8302



This two-electrode probe is suitable for surface resistivity measurement of curved surfaces such as molded resin and rubber products, and for small samples. Measures surface resistivity simply by pressing the probe tips on the sample. Electrode spacing is 10 mm, and measures up to $10^{10}\Omega$. (4 mm inter-electrode spacing)

External Dimensions: Approx. 40 mm OD × 115 mm long, Lead Length: Approx. 1 m, connects with special Hioki plug.



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SURFACE RESISTANCE MEASUREMENT ELECTRODE SME-8301



Measures surface resistivity simply by pressing the probe tips on the sample. Primarily intended for use with the SM-8213, to measure surface resistivity of electrostatic-discharge-related samples. Measures up to $10^{10}\Omega$.

External Dimensions: Approx. 60 OD × 50 mm long, Lead Length: Approx. 1 m, connects with special Hioki plug.

LIQUID SAMPLE ELECTRODE SME-8330



The electrodes for fluid samples are equipped with a guard. Capacity is 25 mL, capacitance between main and counter electrodes is approximately 45 pF, electrode constant is about 500 cm inter-electrode spacing is 1 mm, electrode OD is 36 mm and height is about 140 mm. Measures up to $10^{19} \Omega cm$ (@1,000 V) when combined with the SM-8220.

Accessories: Connection cable, one each red and black, approx. 60 cm long

CONTINUOUS LIQUID SAMPLE ELCTRODE SME-8335



The insulation resistance of fluids such as machine oil or irrigation fluid can be measured in the flowing state through 1/4-inch NPT joints. The cell can be mounted with U-bolts using the supplied metal accessory. Container volume is about 30 mL, and electrode constant is about 75 cm.

External Dimensions: Approx. 58 OD \times 80 mm height Lead Length: Approx. 5 m, with special Hioki plug.

SHIELDING BOX SME-8350



This enclosure provides electromagnetic shielding when measuring samples with high insulation resistance or reactance. When used with the SME-8320 Weight Electrodes, it provides the counter or guard electrode. When measuring electronic components such as capacitors and transformers, it shields against external noise and leakage current to provide stable measurements.

External Dimensions: Approx. 250 (W) \times 100 (H) \times 200 (D) mm Lead Length: Approx. 80 cm, with special Hioki plug.

STANDARD RESISTOR SR-2



This resistance box is designed for calibrating Hioki's series of ultra insulation testers. The construction ensures secure connection between the box and the tester. Maximum operating voltage is 1,000 V DC, and it provides 24 resistance values between 10 M Ω and 10,000 M Ω .

External Dimensions: Approx. 270 (W) × 90 (H) × 195 (D) mm

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Megohmmeters

Super megohmmeters are a special type of ohmmeter intended to measure extremely high resistances by applying a specific voltage for the measurement, and so are treated differently from general-purpose ohmmeters. Also, almost all applications for insulation meters are for measuring the level of resistance, rather than for measuring a particular value of resistance. There are two general types of megohmmeters: portable insulation meters used at worksites, and bench-top megohmmeters used in research laboratories and in factory testing. We call these models 'super' megohmmeters because of their extreme performance capabilities, and we are proud to offer some of the best in the world.

●Our combined digital- and analog-display megohmmeter series consists of three models: the SM-8213 for low voltage measurement requirements such as semiconductor circuit insulation resistance, the SM-8215 for standard applications using measurement voltage up to 1,000 V, and the SM-8220 for ultra-high insulation measurements.

•For production line testing, the SM-23GN and SM-24GN are available for GO/NOGO (Pass/Fail) decisions.

SM-8220

Supports measurements up to 2 \times 10¹⁶ $\Omega,$ the highest range available in our super megohimmeter line



●Available analog display models include the SM-7A and the SM-8216, which provides measurement voltage up to 1,000 V.

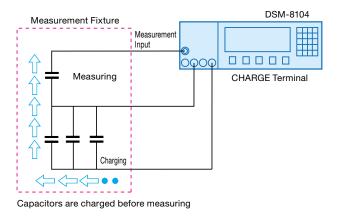
SM-8216 Analog Meter with $2 \times 10^{13} \Omega$ Measurement Range



•The digital model DSM-8104 is ideal for fast, accurate measurement of capacitive insulation resistance in objects such as capacitors.

It includes GP-IB and handler interfaces and a contact check function to support automatic measurement and system integration.

High-Speed Measurement by Charging with the Charge Terminal



Researching Insulation Material using an Electrode Combination

•Evaluating insulating materials using the SME-8310 Flat Sample Test Fixture.





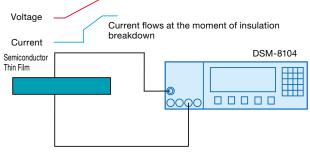
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DSM-8104

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And A. Shiney, manual resources		1.045			1.00				1.4

Testing Withstand Voltage of Semiconductor Thin Film (Insulation Breakdown)

- High-sensitivity current measurement is used for withstand voltage testing of semiconductor thin films. (A strong electric field is applied even at low voltage)
- Insulation breakdown voltage is determined by measuring current flow while gradually increasing the applied voltage.



Displaying a Histogram of Selected Results

 Measured values can be categorized and displayed in a bar graph indicating the number of occurrences of each value.

The display scale is adjusted automatically so the maximum count always appears at the full display width. Category threshold values can be set as needed.

	MODE: S
L1]1.00E+16 L2]1.00E+15 L3]1.00E+14 L3]1.00E+13 L4]1.00E+13 L5]1.00E+12 L5]1.00E+11	73

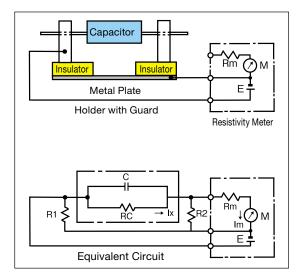
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Useful Information

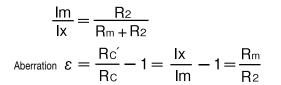
•Guards for Insulation Meters

Because an insulation meter measures very high resistances, stray currents passing through the insulators of the insulation meter itself can cause measurement aberrations, so guards are placed to prevent such aberrations.

As a means of defense or protection, these guards guide the leakage current away from objects that are not intended to be included in the measurement, such as the measurement leads and supporting insulators, to places where they will not affect measurements. The theory is shown below.



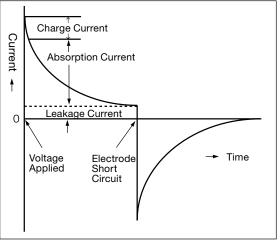
Guard Theory



However, Rc' is the resistance determined by Im To minimize the aberration, $R_2 >> Rm$.

Dielectric Absorption Phenomena

When a specific voltage is applied to an insulator to measure insulation resistance, a relatively large current flows initially, which current gradually decreases until it settles at a certain value.



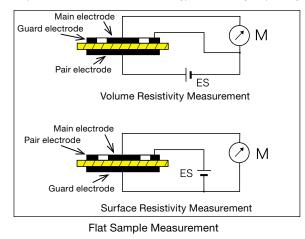
Absorption Current Characteristic Curve

As the curve indicates, the current flowing through an insulator is the sum of the charge current, absorption current and leakage current. So when measuring insulation resistance, the resistance value depends on the measurement duration. A common method for handling this is to read the resistance value one minute after voltage is applied, which is called the 'one-minute value' method. The polarization index can also be obtained as the ratio of the one-minute value to the ten-minute value.

Resistivity

Resistivity (specific resistance) is measured to determine the quality of an insulating material.

Resistivity can be classified as volume resistivity or surface resistivity, respectively indicated by the resistance between two sides relative to that of a 1 cm³ cube, or by the resistance relative to that of a 1 cm² surface.HIOKI's super megohmmeter series utilizes the SME-8310 and SME-8311 flat sample test fixtures to measure these two types of resistivity, respectively.







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