



Reference Manual
Advanced Signal Calibrator
AMETEK JOFRA ASC300

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temperature
pressure
signal
software



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1. Introduction

The Ametek ASC 300 Multifunction Process Calibrator is a handheld, battery-operated instrument that measures and sources electrical and physical parameters. The calibrator has the following features and functions:

- A dual display. The upper display is used for the measurement of volts, current, and pressure. The lower display can be used to measure volts, current, pressure, resistance temperature detectors (RTDs), thermocouples, frequency, and resistance, and to source pulse trains
- A thermocouple (TC) input/output terminal with automatic reference-junction temperature compensation.
- Five setpoints in each range for increasing/decreasing output
- An interactive menu
- Complete RS323 interface for remote control
- Isolated read back for transmitter calibration.

1.1 Contacting Ametek

US, Canada, Latin America
Europe, Africa, Middle East
Asia

AMETEK TCI at **1-800-527-9999**
AMETEK Denmark A/S at + 45 4816 8000
AMETEK Singapore Pte. Ltd. at
+ 65 (64) 842 388

1.2 Standard Equipment

Check to see if your calibrator is complete. It should include:

ASC 300 Calibrator
Instruction Manual
Test Leads
Carrying Case

1.21 Optional Rechargeable Battery Pack




The ASC 300 can be operated from an optional rechargeable battery pack. This pack can be ordered by contacting Ametek using the above contact information. Please reference the following part numbers when ordering the optional battery pack and charger.

SPK-ASC-001 Operating Manual
SPK-ASC-002 Rechargeable battery pack
SPK-ASC-003 Charger 115/230 VAC

1.3 Safety information

Symbols Used

The following table lists the International Electrical Symbols. Some or all of these symbols may be used on the instrument or in this manual.

Symbol	Description
	AC (Alternating Current)
	AC-DC
	Battery
	CE Complies with European Union Directives
	DC
	Double Insulated
	Electric Shock
	Fuse
	PE Ground
	Hot Surface (Burn Hazard)
	Read the User's Manual (Important Information)
	Off
	On
	Canadian Standards Association
	This calibrator must be recycled or disposed of properly (2002/95/EC).

The following definitions apply to the terms “Warning” and “Caution”.

- “Warning” identifies conditions and actions that may pose hazards to the user.
- “Caution” identifies conditions and actions that may damage the instrument being used.

Use the calibrator only as specified in this manual, otherwise injury and damage to the calibrator may occur.



The ASC300 is designed to calibrate and measure low voltage process signals. To ensure the safety of the operator, DO NOT connect the ASC300 to inputs greater than 30 Volts.



To avoid possible electric shock or personal injury:

- Do not apply more than the rated voltage. See specifications for supported ranges.
- Follow all equipment safety procedures.
- Never touch the probe to a voltage source when the test leads are plugged into the current terminals.
- Do not use the calibrator if it is damaged. Before you use the calibrator, inspect the case. Look for cracks or missing plastic. Pay particular attention to the insulation surrounding the connectors.
- Select the proper function and range for your measurement.
- Make sure the battery cover is closed and latched before you operate the calibrator.
- Remove test leads from the calibrator before you open the battery door.
- Inspect the test leads for damaged insulation or exposed metal. Check test leads continuity. Replace damaged test leads before you use the calibrator.
- When using the probes, keep your fingers away from the probe contacts. Keep your fingers behind the finger guards on the probes.
- Connect the common test lead before you connect the live test lead. When you disconnect test leads, disconnect the live test lead first.
- Do not use the calibrator if it operates abnormally. Protection may be impaired. When in doubt, have the calibrator serviced.
- Do not operate the calibrator around explosive gas, vapor, or dust.

- When using a pressure module, make sure the process pressure line is shut off and depressurized before you connect it or disconnect it from the pressure module.
- Disconnect test leads before changing to another measure or source function.
- When servicing the calibrator, use only specified replacement parts.
- To avoid false readings, which could lead to possible electric shock or personal injury, replace the battery as soon as the battery indicator appears.
- To avoid a violent release of pressure in a pressurized system, shut off the valve and slowly bleed off the pressure before you attach the pressure module to the pressure line.
- To avoid personal injury or damage to the calibrator, use only the specified replacement parts and do not allow water into the case.



Caution

To avoid possible damage to calibrator or to equipment under test:

- Disconnect the power and discharge all high-voltage capacitors before testing resistance or continuity.
- Use the proper jacks, function, and range for your measurement or sourcing application.
- If the message changes to "OL" the range limit is exceeded and the pressure source must immediately be removed from the APM to prevent damage to the pressure transducer inside.
- Maximum torque allowed is 13.5 Nm/10 ftlbs. NEVER exceed the torque allowed.
- To avoid damaging the plastic lens and case, do not use solvents or abrasive cleansers.

Clean the calibrator with a soft cloth dampened with water or water and mild soap.

2. Calibrator Interface

Figure 1 shows the location of the input and output connections on the calibrator, while Table 1 describes their use.

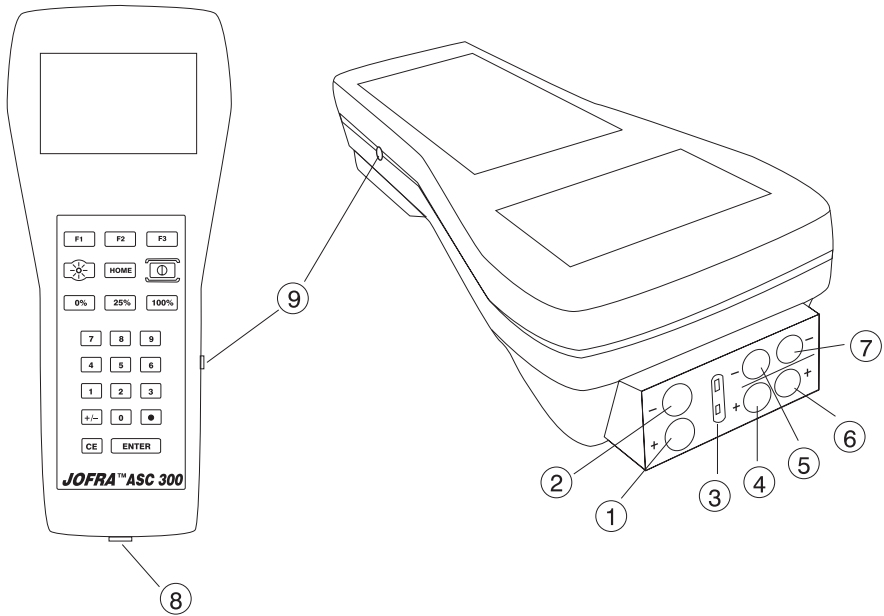


Figure 1. Input/Output Terminals

Table 1: Input and Output Terminals

No.	Name	Description
1, 2	Measure Isolated V, mA terminals	Input terminals for measuring current, voltage, and supplying loop power.
3	TC input/output	Terminal for measuring, or simulating thermocouples. Accepts miniature polarized thermocouple plugs with flat in-line blades spaced 7.9 mm (0.312 in) center to center.
4,5	Source/Measure V,RTD 2W, Hz,	Terminals for sourcing and measuring voltage, frequency, pulse train, and RTDs
6,7	Source/Measure mA terminals, 3W 4W	Terminals for sourcing and measuring current, and performing RTD measurements with 3-wire or 4-wire setups.
8	Pressure module connector	Connects calibrator to a pressure module for pressure measurements.
9	Serial port	Connects calibrator to a PC for remote control.

Figure 2 shows the location of the keys on the calibrator. Table 2 lists the functions of each key.

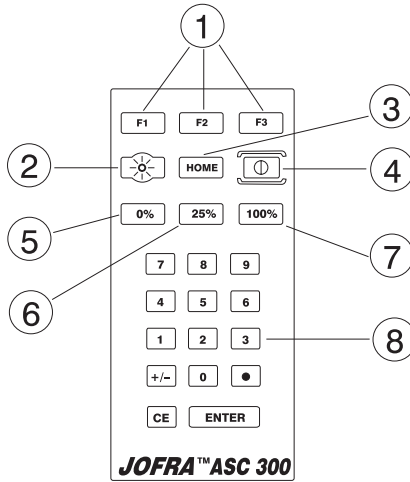


Figure 2. Keypad

Table 2. Key Functions

No.	Name	Function
1	Function Keys F1, F2, F3	Used to operate the menu bar at the bottom of the calibrator display. F1 is used for selecting options in the left box, F2 for the center box, and F3 for the right box.
2	Back Light	Turns back light on and off.
3	Home	Returns to home menu on the menu bar.
4	Power	Turns calibrator on and off.
5	0%	Recalls from memory a source value corresponding to 0% of the span and sets it as the source value. Sets to 0% of span a value entered through the keypad.
6	25%	Cycles through the output span in 25% increments.
7	100%	Recalls from memory a source value corresponding to 100% of the span and sets it as the source value. Sets to 100% of span a value entered through the keypad.
8	Numeric Keypad	Allows user to enter Numeric values.

2.1 Main Display

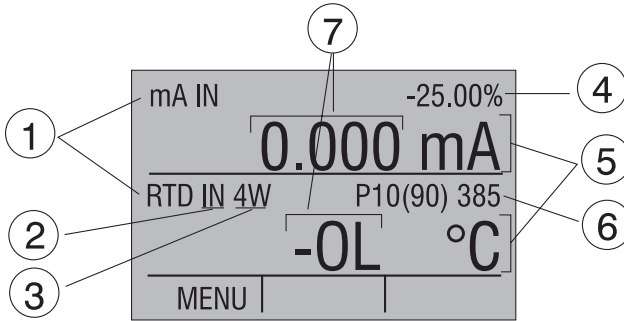


Figure 3. Display

The display of the calibrator, shown in Figure 3, is divided into three main sections: the upper display, the lower display, and the menu bar.

The upper display is used for measuring dc voltage, dc current with and without loop power, and pressure.

The lower display can be used for both measuring and sourcing.

The menu bar is used to setup both the upper and the lower display to perform the desired function.

Table 3 explains the different parts of the display:

Table 3: Display Functions

No.	Name	Description
1	Primary Parameters	Determine what parameter is going to be measured or sourced. The available options for the upper display are: VOLTS IN, PRESSURE, mA IN, and mA LOOP. The available options for the lower display are: VOLTS, TC (thermocouple), RTD, FREQ (frequency), PULSE, PRESSURE, mA, and mA 2W SIM.
2	Input/Output control	Switches the lower display between input mode (read), and output mode (source).
3	Additional Settings	Available only for TC (thermocouple), and RTD measurements. For TC this setting turns the CJC (Cold Junction Connection) on and off. For RTD measure [RTD IN], this setting sets the number of wires used in the measurement (2-wire, 3-wire, or 4-wire)

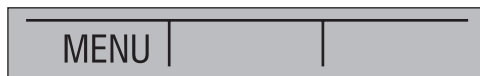
4	Span Indicator	Available only for mA and mA LOOP. Shows where in the preset span the measured value falls. Fixed for mA at 4 (0%) and 20 (100%).
5	Units	Shows what unit the measurement or source value is in. Available options are for RTD and TC (°C or °F), and for FREQ and PULSE (CPM, Hz, or KHz)
6	Sensor Types	Allow for measurements to be made for different types of RTDs and TCs. All types are shown in the Specifications. Also, displays the amplitude of the pulse and frequency source, and pressure units.
7	Numeric Displays	Display the numeric values of the signal being measured, or sourced. An "OL" reading indicates an out of range or overland condition.

2.2 Menu Bar

The parameters on the display are controlled by the menu bar, which is located at the bottom of the LCD. The function keys (F1, F2, and F3) are used to navigate through all the levels and choices of the menu bar. Refer to the menu tree for a clarification on the layout of all the levels.

The top level of the menu is the home menu. It can be accessed anytime by pressing the HOME key. There are three variations of the home menu: the input home menu, the output home menu, and the pulse home menu.

In the input home menu the only active option available is [MENU]. This option is used to enter the next level of the menu bar, the main menu. Press the corresponding function key (F1) to enter the main menu.



There are two versions of the output home menu. In the first output home menu there are three active options, [MENU], [↑], and [↓]. [MENU] serves the same purpose as in the input home menu. The arrow choices are used to increase and decrease the output respectively. Holding the arrow option scrolls the output.



The second version of the output home menu has three active options, [MENU], [STEP], and [RAMP]. The [STEP] function automatically steps

between the 0% and 100% values in 25% increments. The [RAMP] function ramps the input between the 0% and 100% value and back again.



The pulse home menu also has three active options, [MENU], [TRIG], and [COUNTS]. The [TRIG] and [COUNTS] options are used for pulse simulation. The function of these options is explained in Section 4.7 (Sourcing a Pulse).



The next level of the menu bar is the main menu. The levels under the main menu depend on what mode the calibrator is in.

The main menu has three active options [UPPER], [LOWER], and [MORE]. Choosing [UPPER] calls up the parameter selection menu for the upper display. Choosing [LOWER] calls up the parameter selection menu for the lower display. [MORE] enters the next menu level.



The contrast menu is usually the next menu level. Its options are [CONTRAST], [NEXT], and [DONE]. The [CONTRAST] option is used to adjust contrast. [NEXT] proceeds to the auto off main menu, and [DONE] returns to home menu. Contrast is adjusted using the arrow options, which are available after choosing [CONTRAST].



The auto off main menu contains the options [AUTO OFF], [NEXT], and [DONE].

The [AUTO OFF] option is used to turn the automatic shutoff on and off and set the amount of time the unit needs to stay dormant to shut off. [NEXT] and [DONE] both return to home menu.



When the lower display is in any source mode except pulse mode, the auto output main menu is added. The options available on this menu are [AUTO OUT], [NEXT] and [DONE]. The [AUTO OUT] option allows you to turn the RAMP/STEP functions on or off. [NEXT] is used to access the contrast main menu and done returns to the home menu.

AUTO OUT	NEXT	DONE
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When the lower display is in the frequency or pulse mode, the frequency level menu is added after the auto output main menu. The options available in this menu are [FREQ LEVEL], [NEXT], and [DONE]. The [FREQ LEVEL] option is used to adjust the amplitude of the wave. [NEXT] is used to access the contrast main menu, and [DONE] returns to the home menu.

FREQ LEVEL	NEXT	DONE
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When the calibrator is in RTD CUSTOM mode, the RTD custom setup menu, is inserted after the main menu. Options [SET CUSTOM], [NEXT], and [DONE] are available. [SET CUSTOM] is used to enter a custom PRT into the calibrator. Refer to Section 4.1-8a for instructions. [NEXT] is used to enter the contrast main menu, and [DONE] to return to the home menu.

SET CUSTOM	NEXT	DONE
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The pressure zeroing main menu is the final variation to choosing [MORE] in the main menu. It has the options [ZERO $\overset{\circ}{\perp}$], used to zero pressure, [NEXT] and [DONE], which have the same function as above. Refer to the Section 5.3 for instructions on zeroing.

ZERO $\overset{\circ}{\perp}$	NEXT	DONE
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The parameter selection menu is called up when [UPPER] or [LOWER] is selected from the main menu. It contains the following options: [SELECT], [NEXT], and [DONE]. When the display is selected, a parameter will start to flash. Use the [SELECT] option to change the parameter, and the [NEXT] option to switch to another variable. [DONE] returns to the home menu and enables the selected mode.

SELECT	NEXT	DONE
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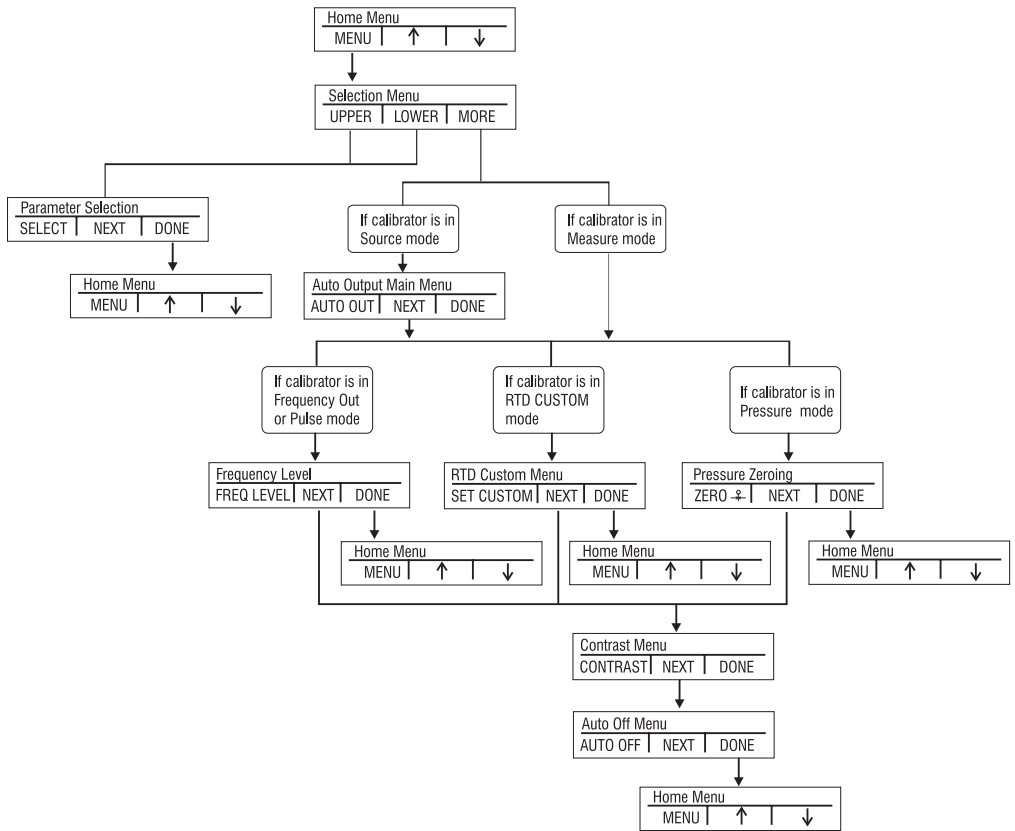


Figure 4. The Menu Tree

3. Using Measure Modes (Lower Display)

3.1 Measuring volts and frequency

Electrical parameters volts and frequency can be measured using the lower display. To make the desired measurements, follow these steps:

1. Switch to the lower display [LOWER] from Main Menu.
2. Select the desired parameter for measurement.
3. Connect leads as shown in Figure 5.

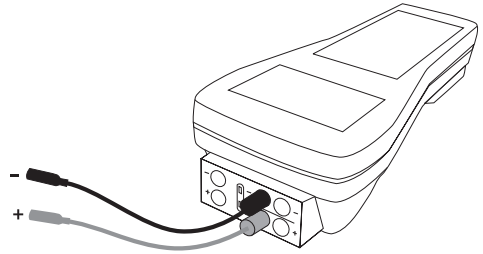
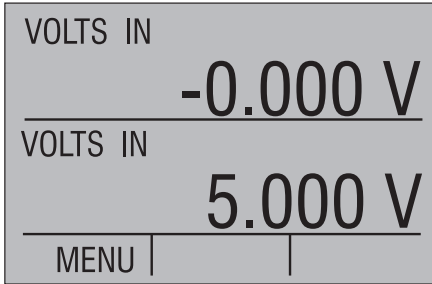


Figure 5. Measuring Volts and Frequency with Input/Output Terminals

3.2 Measuring mA

To measure mA follow these steps:

1. Switch to lower display and select mA.
2. Make sure the input/output control is set to IN.
3. Connect leads as shown in Figure 6.

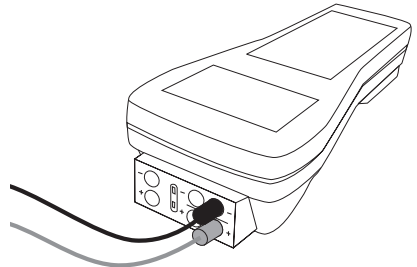
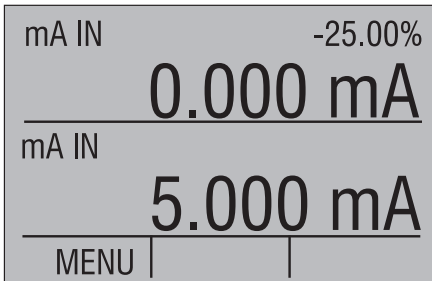


Figure 6. Measuring mA with Input/Output Terminals

3.3 Measuring Temperature

3.3-1 Using Thermocouples

The calibrator supports the following thermocouple types: B, C, E, J, K, L, N, R, S, T, U, BP, and XK. The characteristics of all the types are described in Specifications section. The calibrator also has a Cold Junction Compensation (CJC)

function. Normally this function should be ON and the actual temperature of the thermocouple will be measured. With CJC OFF, the calibrator will measure the difference between the thermocouple at the junction and at its TC input terminal.

Note: CJC off mode should only be used when calibration is being done using an external ice bath.

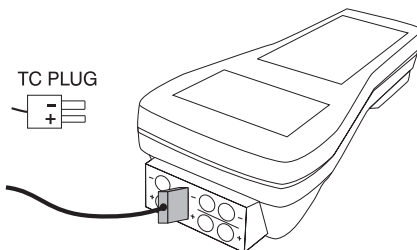
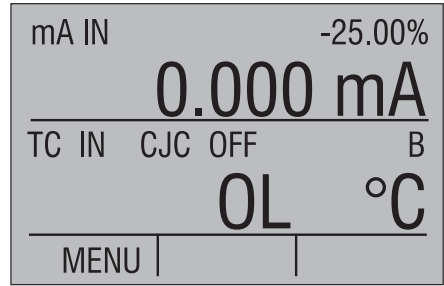
To use the thermocouple to measure temperature, follow these steps:

1. Attach the thermocouple leads to the TC miniplug, and insert the plug into the input/output of the calibrator, as in Figure 7.

Note: For best accuracy wait 2 to 5 minutes for the temperature between the miniplug and the calibrator to stabilize before any measurements are taken.

2. Switch to lower display from Main Menu.
3. Select TC from the primary parameters. Choose [IN] in the input/output control, and then the thermocouple type from the sensor types. The temperature unit may also be changed from Celsius to Fahrenheit.

The calibrator can also measure the mV of a Thermocouple, which can be used along with a table in case the corresponding TC type is not supported by the calibrator. To do so, proceed as above and choose mV from sensor types.



Note: The TC wire used must match the thermocouple type being calibrated.

Figure 7. Measuring Temperature Using Thermocouple Terminals

3.3-2 Using Resistance-Temperature-Detectors (RTDs)

The supported types of RTDs are shown in Section 8. Specifications. RTDs are characterized by their 0°C resistance, R0. The calibrator accepts two, three, and four wire inputs, with four wire input being the most accurate.

To use the RTD option, apply the following steps:

1. Switch to lower display [LOWER] from Main Menu.
2. Select RTD from the primary parameters. Select [IN] from input/output control.
3. Choose 2, 3, or 4-wire connection [2W, 3W, 4W]. (4-wire allows for the most precise measurement)
4. Select RTD type from the sensor types.
5. Attach RTD leads as shown in Figure 8.

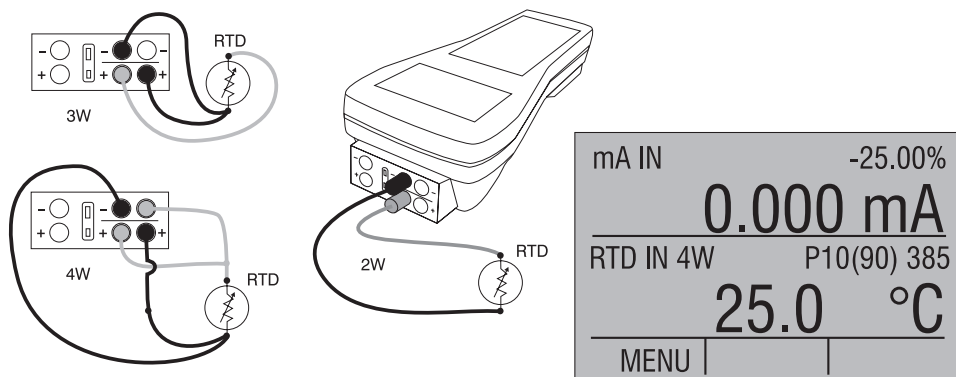


Figure 8. Measuring Temperature with RTD Connection

Resistance can also be measured using this function. To do so, use the above procedure and choose OHMS from the sensor types. This option can be used along with a table to measure an RTD which is not programmed into the calibrator.

3.4 Measuring Pressure

Note: Pressure is not read from modules with frequency or pulse train mode enabled.



To avoid a violent release of pressure in a pressurized system, shut off the valve and slowly bleed off the pressure before you attach the pressure module to the pressure line.

Caution

To avoid mechanically damaging the pressure module, never apply more than 13.5 Nm/10 ftlbs. of torque between the pressure module fittings, or between the fittings and the body of the module.

To avoid damaging the pressure module from overpressure, never apply pressure above the rated maximum printed on the module.

To avoid damaging the pressure module from corrosion, use it only with specified materials. Refer to the pressure module documentation for material compatibility.

To measure pressure, follow these steps:

1. Connect the pressure module to the calibrator as shown in Figure 9.
The calibrator can measure pressure on both the upper and the lower display. This makes it possible to measure pressure in two different units at the same time.
2. Switch to either upper or lower display from the Main Menu.
3. Select [PRESSURE] from the primary parameters.
4. Select the desired measuring unit.
5. Zero the pressure module. The zero function on the calibrator can be found in the pressure zeroing menu.

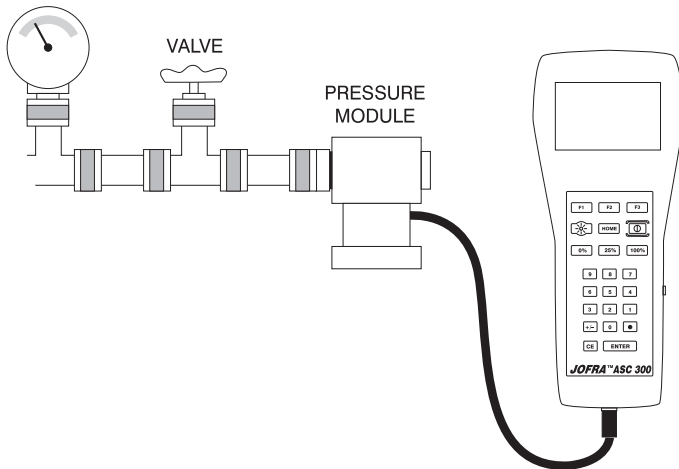


Figure 9. Connections for Measuring Pressure

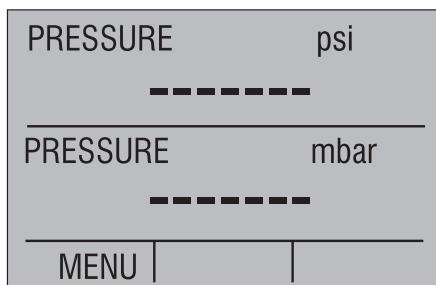
3.4-1 Zeroing with Absolute Pressure Modules.

To zero, adjust the calibrator to read a known pressure, such as barometric pressure.

To adjust the calibrator, follow these steps:

1. Enter the pressure zeroing menu.
2. Select [ZERO $\frac{\circ}{\text{---}}$]. [SET REFERENCE ABOVE] will appear. Enter the pressure using the keypad.
3. The calibrator stores the Barometric zero offset in non-volatile memory.

The zero offset is stored for one absolute pressure module at a time. If a new absolute module is connected this process must be repeated.



4. Using Source Modes (Lower Display)

The calibrator can generate calibrated signals for testing and calibrating process instruments. It can source voltages, currents, resistances, frequencies, pulses, and the electrical output of RTD and thermocouple temperature sensors.

4.1 Setting 0 % and 100 % Output Parameters

To set the 0 % and 100 % points, use the following steps:

1. Select the lower display [LOWER] from Main Menu, and choose the desired primary parameter.
2. Select output [OUT] from the input/output control, and enter the desired value. For example select [VOLTS OUT].
3. Enter 5 V with the keypad, and instead of pressing the ENTER key, press the 0% key. This will set 5 V as the 0 % point.
4. Enter 20 V and press the 100% key. This will set 20 V as the 100 % point.
5. Use the 25% key to cycle 5 V and 20 V in 25 % increments.

4.1-1 Manually stepping the current output

To use the 25 % function with mA output, follow these steps:

1. Select the lower display from the Main Menu, and choose mA.
2. Use the 25% key to cycle between 4 mA and 20 mA in 25 % intervals.

4.2 Using Auto Output Functions

The Auto Output functions, when selected replace the scrolling functions on the Source Home Menu. There are two Auto Output functions; [STEP] and [RAMP]. When the [STEP] function is selected the calibrator steps from the 0% set source value to the 100% set source value in 25% increments. The word [STEP] turns to [STEPPING] when the [STEP] function is active. The [RAMP] function ramps the calibrator output from the 0% to 100% set source values. When the [RAMP] function is active the word [RAMP] turns to [RAMPING]. Both the [STEP] and [RAMP] functions will continue from 0% to 100% and back again until a key is pressed.

Note: Auto Output options are not available for the Pulse Output function.

4.3 Sourcing mA

To source a current, follow these steps:

1. From the Main Menu select lower display [LOWER]. Choose [mA] from the primary parameters.
2. Switch to input/output control, and select output [OUT].
3. Connect the leads to the mA terminals, as shown in Figure 10.
4. Enter the desired current using the keypad.

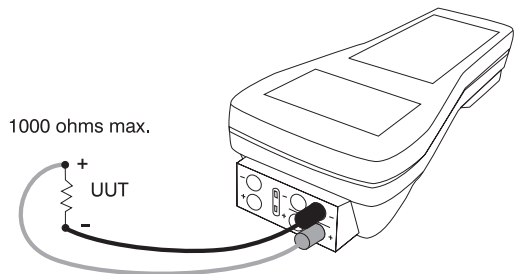
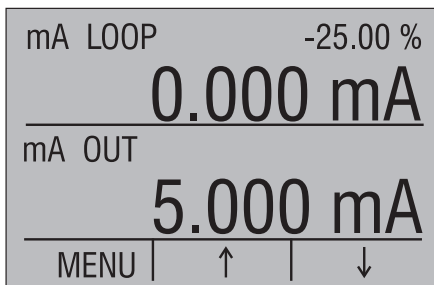


Figure 10. Connections for Sourcing Current

4.4 Simulating a Transmitter

To have the calibrator supply a variable test current to a loop in place of a transmitter, follow these steps:

1. Select lower display from the Main Menu.

2. Choose mA simulation from the primary parameters [mA 2W SIM], and enter the desired current.
3. Connect the 24V loop as shown in Figure 11.

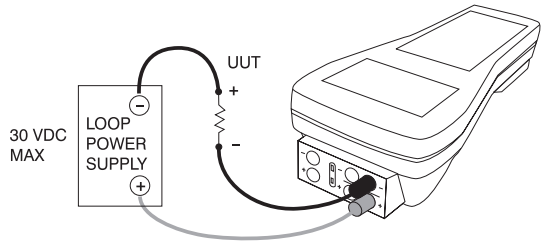
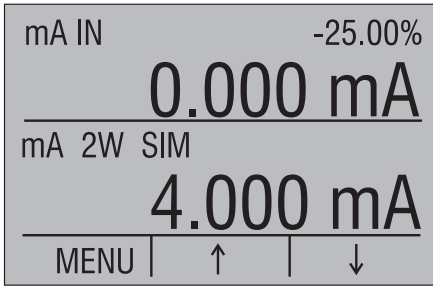


Figure 11. Connections for Simulating a Transmitter

4.5 Sourcing volts

To source volts follow these steps:

1. Select lower display from the Main Menu.
2. Choose [VOLTS] from the primary parameters. Switch to input/output control and select output [OUT].
3. Connect the leads for the voltage source terminals, as shown in Figure 12.
4. Enter the voltage using the keypad.

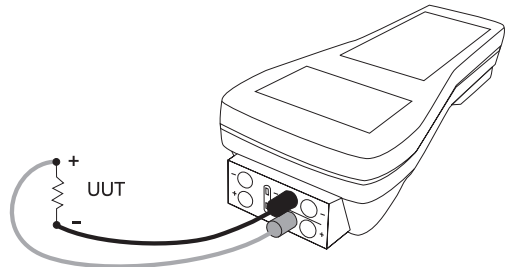
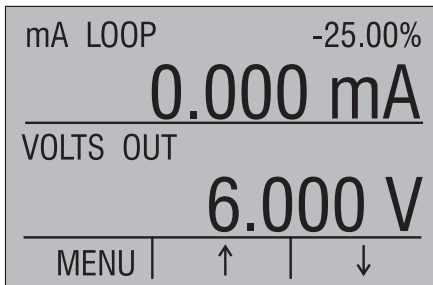


Figure 12. Connections for Sourcing Voltage and Frequency

4.6 Sourcing frequency

To source a signal use these steps:

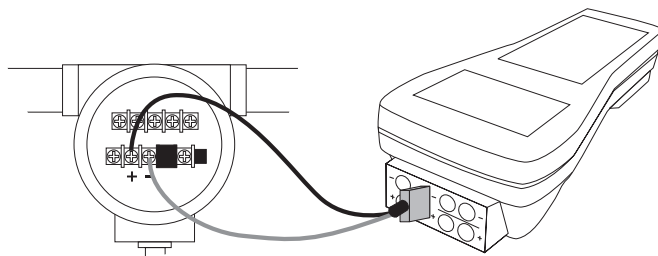
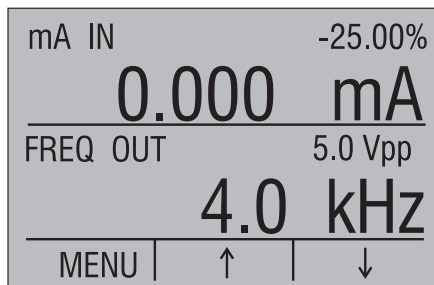
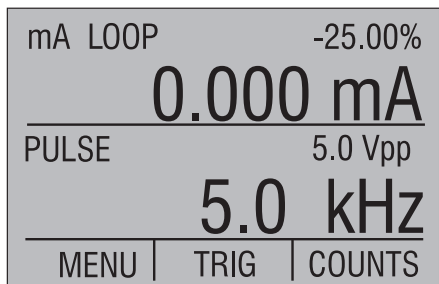
1. Switch to the lower display and select frequency from the primary parameters.
2. Select output, and then choose the frequency units.
3. Connect the leads to the frequency output terminals as shown in Figure 12.
4. Enter the desired frequency using the keypad.

5. To change the amplitude, select [FREQ LEVEL] from frequency level menu.
6. Enter the amplitude.

4.7 Sourcing a pulse train

The calibrator can produce a pulse train with an adjustable number of pulses at a desired frequency. For example, setting the frequency to 60Hz and the number of pulses to 60 would produce 60 pulses for a period of 1 second. To source a pulse, use the same connection as for frequency, and proceed as follows:

1. Switch to the lower display and select pulse from the primary parameters.
2. Choose the desired unit and enter the frequency using the keypad.
3. Select the [COUNTS] function from the home menu to enter the number of pulses. Use [TRIG] to start and stop the signal.
4. The amplitude of the pulse can be adjusted in the same manner as for frequency.



Note: TC wire used must match the thermocouple type being calibrated.

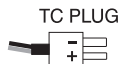


Figure 13. Connections for Outputting Thermocouples

4.8 Sourcing Thermocouples

To source a thermocouple use the following steps:

1. Connect the thermocouple leads to the appropriate polarized TC miniplug, and insert the plug into the TC terminals on the calibrator, as shown in Figure 13.
2. Select lower display from the Main Menu, and choose thermocouple [TC] from the primary parameters.
3. Choose output [OUT] from the input/output control.
4. Select the desired thermocouple type from the sensor types.
5. Enter the temperature using the keypad.

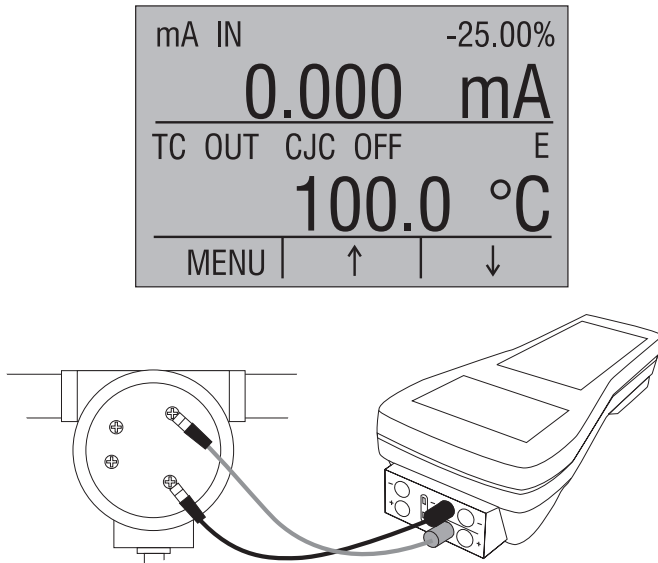


Figure 14. Connections for Outputting RTDs

4.9 Sourcing Ohms/RTDs

To source an RTD, follow these steps:

1. Select lower display from the Main Menu, and choose [RTD] from the primary parameters.
2. Choose output [OUT] from the input/output control, and select RTD type from the sensor types.
3. Connect the calibrator to the instrument being tested, as in Figure 14.
4. Enter the temperature or resistance using the keypad.

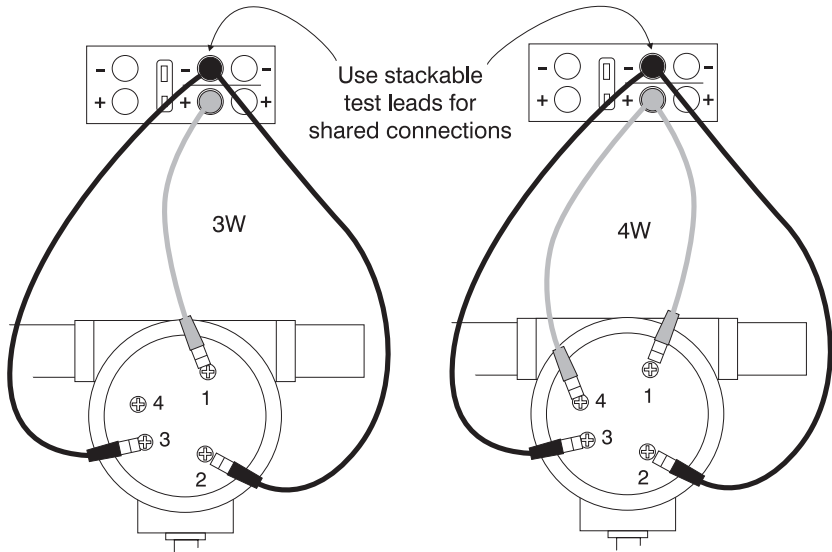
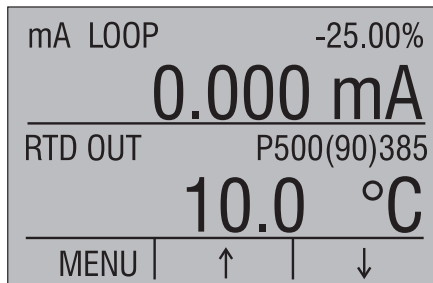


Figure 15. Using a 3- or 4-wire Connection for RTDs

Note: The calibrator simulates a 2-wire RTD. To connect 3- or 4-wire transmitter, use stacking cables, as shown in Figure 15.



4.9-1 Custom RTD

A custom curve-fit PRT may be entered into the calibrator for sourcing and measuring. To do so follow these steps:

1. Switch to lower display. Select RTD and set sensor type to CUSTOM.
2. Enter the RTD custom setup main menu, and select [SET CUSTOM].
3. Using the keypad, enter the values that the calibrator prompts for: minimum temperature, maximum temperature, R0, and the values for each of the temperature coefficients.

The custom function uses the Calendar-Van Dusen equation for outputting and measuring custom RTDs. The coefficient C is only used for temperatures below 0°C. Only A and B coefficients are needed for the range above 0°C, so coefficient C should be set to 0. The R0 is the resistance of the probe at 0°C. The ITS 90 coefficients for PT385, PT3926, and PT3616 are shown in Table 4.

Table 4. RTD Coefficients

RTD	Range(°C)	R0	Coefficient A	Coefficient B	Coefficient C
PT385	-260 - 0	100	3.9083x10-3	-5.775x10-7	-4.183x10-12
PT385	0 - 630	100	3.9083x10-3	-5.775x10-7	---
PT3926	Below 0	100	3.9848x10-3	-5.87x10-7	-4x10-12
PT3926	Above 0	100	3.9848x10-3	-5.87x10-7	---
PT3916	Below 0	100	3.9692x10-3	-5.8495x10-7	-4.2325x10-12
PT3916	Above 0	100	3.9692x10-3	-5.8495x10-7	---

5. Using Isolated Measure Modes (Upper Display)

5.1 Measuring volts and mA

Use the following steps to measure the voltage or current output of a transmitter.

1. Select the upper display from the Main Menu.
2. Select the desired primary parameter to be measured. Connect the leads to the isolated inputs of the calibrator, as in Figure 16.

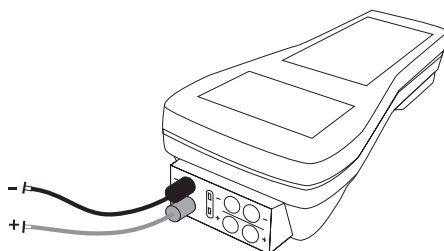


Figure 16. Isolated Input Connection

5.2 Measuring current with loop power

To test a 2-wire, loop powered transmitter that is disconnected from wiring, use the loop power function. This function activates a 24V supply in series with the current measuring circuit. To use this option proceed as follows:

1. Select [mA LOOP] as primary parameter in the upper display.
2. Connect the calibrator to transmitter current loop terminals, as shown in Figure 17.

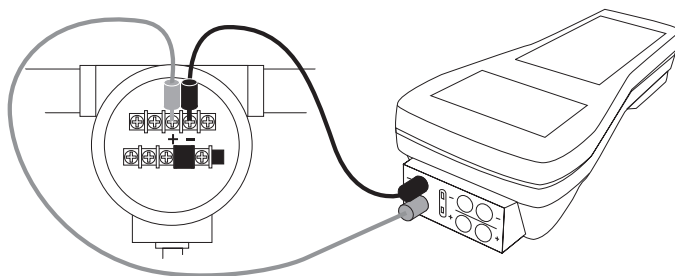
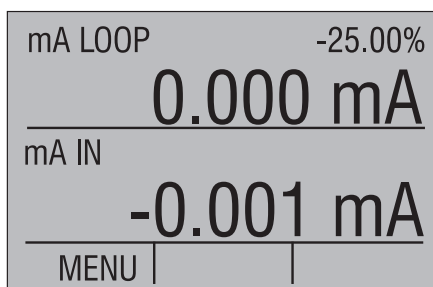


Figure 17. Connection Using Current Loop



5.3 Measuring Pressure

Note: Pressure is not read from modules with frequency or pulse train mode enabled.

Warning!

To avoid a violent release of pressure in a pressurized system, shut off the valve and slowly bleed off the pressure before you attach the pressure module to the pressure line.

Caution

To avoid mechanically damaging the pressure module, never apply more than 13.5 Nm/10 ftlbs. of torque between the pressure module fittings, or between the fittings and the body of the module.

To avoid damaging the pressure module from overpressure, never apply pressure above the rated maximum printed on the module.

To avoid damaging the pressure module from corrosion, use it only with specified materials. Refer to the pressure module documentation for material compatibility.

To measure pressure, follow these steps:

1. Connect the pressure module to the calibrator as shown in Figure 18.
The calibrator can measure pressure on both the upper and the lower display. This makes it possible to measure pressure in two different units at the same time.
2. Switch to either upper or lower display from the Main Menu.
3. Select [PRESSURE] from the primary parameters.
4. Select the desired measuring unit.
5. Zero the pressure module. The zero function on the calibrator can be found in the pressure zeroing menu. For zeroing absolute modules see 3.4.1.

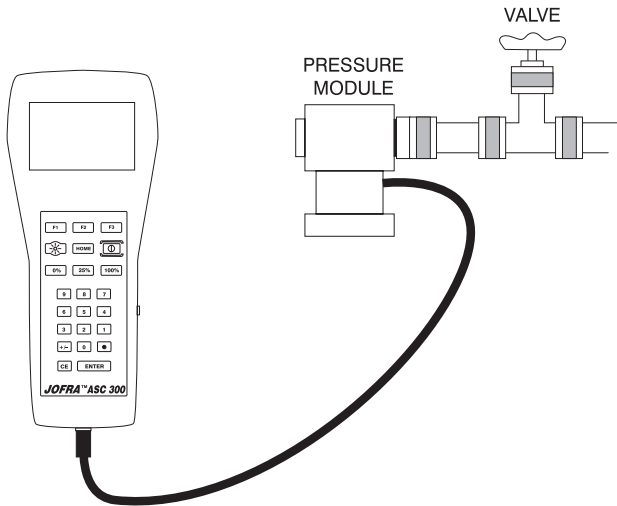


Figure 18. Measuring Pressure Transmitter

6. Using the Upper and the Lower Display for Calibration and Testing

6.1 Testing an Input or Indicating Device

To test and calibrate actuators, recording, and indicating devices using the source functions, follow these steps:

1. Select the lower display and choose the correct primary parameter.
2. Switch to [OUT] in the input/output control.
3. Connect the leads to the instrument and the calibrator as shown in Figure 19.

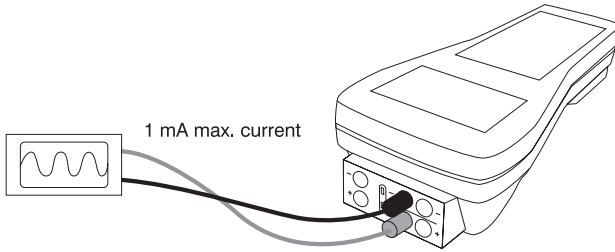


Figure 19. Connections for Testing an Output Device

6.2 Calibrating an I/P Device

The following steps show how to calibrate a device that controls pressure:

1. Select upper display from the Main Menu, and select pressure from the primary parameters.
2. Switch to lower display from the Main Menu, and select current source [mA out] from the primary parameters.
3. Connect the calibrator to the device as shown in Figure 20. The calibrator will simulate the transmitter current and measure the output pressure.
4. Enter a current using the keypad.

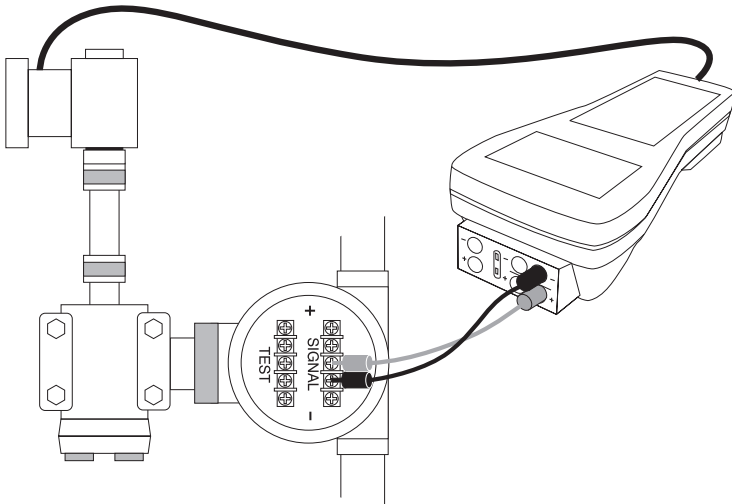


Figure 20. Calibrating an I/P Device

6.3 Calibrating a Transmitter

To calibrate a transmitter both the upper and the lower displays will be used; one for measuring and the second a source. This section covers all but the pressure transmitters. A thermocouple temperature transmitter is used in this example.

The following steps show how to calibrate a temperature transmitter:

1. From the Main Menu select upper display, and choose current loop [mA LOOP].
2. Switch to lower display from the Main Menu, and select [TC] from the primary parameters. Choose output [OUT] from the input/output control, and select TC type.
3. Set the 0 % and 100 % span points using the keypad and the 0% and 100% keys (refer to Setting 0 % and 100 % Parameters section).
4. Connect the calibrator to the transmitter as shown in Figure 21.
5. Test transmitter at 0- 25- 50- 75- 100 % using the 25 % step function (25% key).

Adjust the transmitter a necessary.

To calibrate a different transmitter, follow the above steps with the exception of choosing TC on the lower display. Replace TC with the correct parameter for the transmitter.

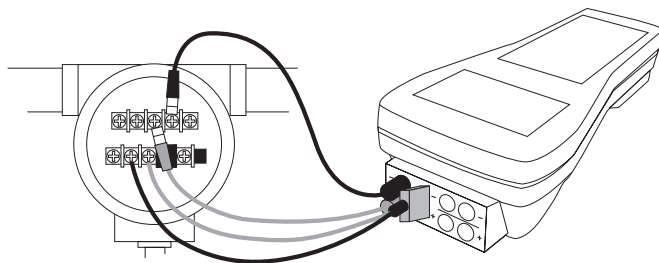


Figure 21. Calibrating a Transmitter

6.4 Calibrating a Pressure Transmitter

To calibrate a pressure transmitter, use these steps:

1. Select upper display from the Main Menu, and choose current [mA LOOP] from the primary parameters. Return to Main Menu.
2. Select lower display, and choose [PRESSURE] from the primary parameters.
3. Connect the calibrator to the transmitter and the pressure module as in Figure 22.

4. Zero the pressure module.
5. Test the transmitter at 0 % and 100 % of the span, and adjust as necessary.

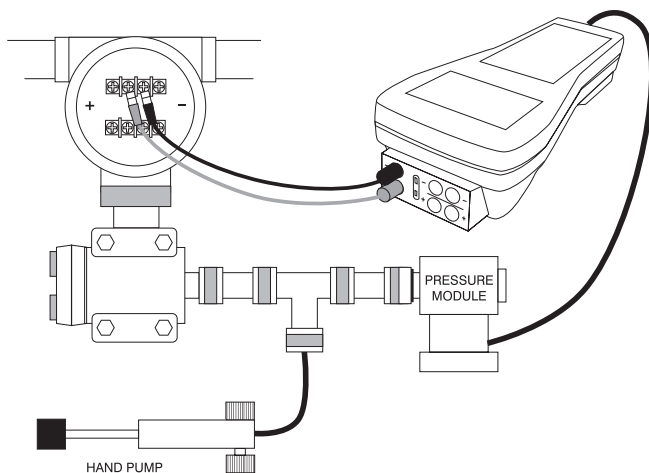


Figure 22. Calibrating a Pressure Transmitter

7. Remote Operation

The calibrator can be remotely controlled using a PC terminal, or by a computer program running the calibrator in an automated system. It uses an RS-232 serial port connection for remote operation. With this connection the user can write programs on the PC, with Windows languages like Visual Basic to operate the calibrator, or use a Windows terminal, such as Hyper Terminal, to enter single commands. Typical RS-232 remote configurations are shown in Figure 23.

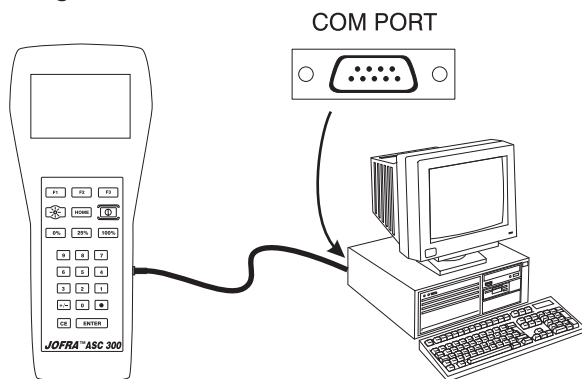


Figure 23. Calibrator-to-Computer Connection

7.1 Setting up the RS-232 Port for Remote Control

Note: The RS-232 connection cable should not exceed 15m unless the load capacitance measured at connection points is less than 2500pF.

Serial parameter values:

9600 baud

8 data bits

1 stop bit

no parity

Xon/Xoff

EOL (End of Line) character or CR (Carriage Return) or both

To set up remote operation of the calibrator on the Windows Hyper Terminal, connected to a COM port on the PC as in Figure 23, use the following procedure:

1. Start Hyper Terminal (located in Accessories/Communications of the Windows Start menu)
2. Select New Connection.
3. For Name enter ASC300. Select the serial port that the unit is connected to.
4. Enter the above information for port settings.
5. Select ASCII setup from File/Properties/Settings and mark these choices:
 - Echo typed characters locally
 - Wrap lines that exceed terminal width
6. Select Ok
7. To see if the port works enter *IDN?. This command will return information on the unit.

7.2 Changing Between Remote and Local Operation

There are three modes of operation of the calibrator, Local, Remote, and Remote with Lockout. Local mode is the default mode. Commands may be entered using the keypad on the unit or using a computer. In Remote mode the keypad is disabled, and commands may only be entered using a computer, but choosing [GO TO LOCAL] from the menu on the calibrator display will restore keypad operation. In Remote with Lockout, the keypad can not be used at all. To switch modes proceed as follows:

1. To enable Remote mode, type in the serial command REMOTE at the computer terminal.
2. To enable Remote with Lockout, type in REMOTE and LOCKOUT in either order.

3. To switch back to local operation enter LOCAL at the terminal. This command also turns off LOCKOUT if it was on. For more information on commands refer to the Remote Commands section.

7.3 Using Commands

7.3-1 Command types

Refer to the Section on Remote Commands for all available commands.

The calibrator may be controlled using commands and queries. All commands may be entered using upper or lower case. The commands are divided into the following categories:

Calibrator Commands

Only the calibrator uses these commands. For example

```
LOWER_MEAS DCV
```

tells the calibrator to measure voltage on the lower display.

Common Commands

Standard commands used by most devices. These commands always begin with an "*". For example

```
*IDN?
```

tells the calibrator to return its identification.

Query Commands

Commands that ask for information. They always end with a "?". For example:

```
FUNC?
```

Returns the current modes of the upper and lower displays.

Compound Commands

Commands that contain more than one command on one line. For example:

```
LOWER_MEAS RTD; RTD_TYPE CU10
```

Sets the calibrator to measure RTD in the lower display and sets RTD type to Cu 10.

Overlapped Commands

Commands that require more time to execute than normal. The command *WAI can be used after the overlapped command to tell the calibrator to wait

until the command finishes before executing the next command. For example:

```
TRIG; *WAI
```

Triggers the pulse train. Once the pulse train has been triggered, the calibrator can proceed to the next command.

Sequential Commands

Commands that are executed immediately after they are entered. This type includes most of the commands.

7.3-2 Character Processing

The data entered into the calibrator is processed as follows:

- ASCII characters are discarded if their decimal equivalent is less than 32 (space), except 10 (LF) and 13 (CR):
- Data is taken as 7-bit ASCII
- The most significant data bit is ignored.
- Upper or lower case is acceptable.

7.3-3 Response Data Types

The data returned by the calibrator can be divided into four types:

Integer

For most computers and controllers they are decimal numbers ranging from -32768 to 32768. For example:

```
*ESE 140; *ESE? returns 140
```

Floating

Numbers that have up to 15 significant figures and exponents. For example:

```
CPRT_COEFA? returns 3.908000E-03
```

Character Response Data (CRD)

Data returned as keywords. For example:

```
RTD_TYPE? returns PT385_10
```

Indefinite ASCII (IAD)

Any ASCII characters followed by a terminator. For example:

```
*IDN? returns AMETEK, ASC300, 250, 1.00
```


7.3-4 Calibrator Status

Status registers, enable registers, and queues provide status information on the calibrator. Each status register and queue has a summary bit in the Serial Poll Status Byte. Enable registers generate summary bits in the Serial Poll Status Byte. The following is a list of registers and queues along with their function.

Serial Poll Status Byte (STB)

The STB is sent when the calibrator responds to the *STB? command. Figure 24 demonstrates how it functions. Cleared when power is reset.

Service Request Enable Register (SRE)

Enables or disables the bits of the STB. Cleared when power is reset. Setting bits to 0 disables them in the STB. Setting the bits to 1 enables them. Bit assignments for the SRE and the STB are shown below.

7	6	5	4	3	2	1	0
0	MSS	ESB	0	EAV	0	0	0

MSS

Master Summary Status. Set to 1 when ESB or EAV are 1 (enabled). Read using the *STB? command.

ESB

Set to 1 when at least one bit in ESR is 1.

EAV

Error Available. An error has been entered into the error queue, and may be read using the Fault? command.

Event Status Register (ESR)

A two-byte register, in which the lower bits represent conditions of the Calibrator. Cleared when read and when power is reset.

Event Status Enable Register (ESE)

Enables and disables bits in the ESR. Setting a bit to 1 enables the corresponding bit in the ESR, and setting it to 0 disables the corresponding bit. Cleared at power reset. Bit assignments for the ESR and the ESE respectively are shown below.

15	14	13	12	11	10	9	8
0	0	0	0	0	0	0	0

7	6	5	4	3	2	1	0
PON	0	CME	EXE	DDE	QYE	0	OPC

PON

Power On. Set to 1 if power was turned on and off before the Event Status Register was read.

CME

Command Error. Set to 1 when the calibrator receives an invalid command. Entering an unsupported RTD type may cause such an error.

EXE

Execution Error. Set to 1 when the calibrator runs into an error while executing its last command. A parameter that has too significant figures may cause such an error.

DDE

Device-dependent Error. Set to 1 when, for example, the output of the calibrator is overloaded.

QYE

Query Error.

OPC

Operation Complete. Set to 1 when the calibrator has finished executing all commands before the command *OPC was entered.

Error Queue

If an error occurs due to invalid input or buffer overflow, its error code is sent to the error queue. The error code can be read from the queue with the command FAULT?. The error queue holds 15 error codes. When it is empty,

FAULT? returns 0. The error queue is cleared when power is reset or when the clear command *CLS is entered.

Input Buffer

Calibrator stores all received data in the input buffer. The buffer holds 250 characters. The characters are processed on a first in, first out basis.

7.4 Remote Commands and Error Codes

The following tables list all commands, and their descriptions, that are accepted by the calibrator.

Table 5: Common Commands

Command	Description
*CLS	*CLS (Clear status.) Clears the ESR, the error queue, and the RQS bit in the status byte. Terminates pending Operation Complete commands
*ESE	Loads a byte into the Event Status Enable register.
*ESE?	Returns the contents of the Event Status Enable register.
*ESR?	Returns the contents of the Event Status register and clears the register.
*IDN?	Identification query. Returns the manufacturer, model number, and firmware revision level of the Calibrator.
*OPC	Enables setting of bit 0 (OPC for "Operation Complete") in the Event Status Register to 1 when all pending device operations are complete.
*OPC?	Returns a 1 after all pending operations are complete. This command causes program execution to pause until all operations are complete.
*RST	Resets the state of the instrument to the power-up state. This command holds off execution of subsequent commands until it is complete.
*SRE	Loads a byte into the Service Request Enable register.
*SRE?	Returns the byte from the Service Request Enable register.
*STB?	Returns the status byte.
*WAI	Prevents further remote commands from being executed until all previous remote commands have been executed.

Table 6: Calibrator Commands

Command	Description
CAL_START	Puts the calibrator in calibration mode
CJC_STATE	Turns CJC on or off.
CJC_STATE?	Returns the state of the CJC
CPRT_COEFA	Sets the custom RTD coefficient A
CPRT_COEFA?	Returns the custom RTD coefficient A
CPRT_COEFB	Sets the custom RTD coefficient B
CPRT_COEFB?	Returns the custom RTD coefficient B
CPRT_COEFC	Sets the custom RTD coefficient C
CPRT_COEFC?	Returns the custom RTD coefficient C
CPRT_MIN_T	Sets the custom RTD minimum temperature
CPRT_MIN_T?	Returns the custom RTD minimum temperature
CPRT_MAX_T	Sets the custom RTD maximum temperature
CPRT_MAX_T?	Returns the custom RTD maximum temperature
CPRT_R0	Sets the custom RTD R0 resistance
CPRT_R0?	Returns the custom RTD R0 resistance
FAULT?	Returns the error code of an error that has occurred
FREQ_LEVEL	Sets the frequency and pulse amplitude
FREQ_LEVEL?	Returns the frequency and pulse amplitude
FREQ_TYPE	Set the frequency output to continuous (frequency) or pulse.
FREQ_TYPE?	Returns frequency output type, continuous or pulse
FREQ_UNIT	Sets the unit for frequency and pulse
FREQ_UNIT?	Returns the unit for frequency and pulse
FUNC?	Returns the current mode of the upper and lower display
LOCAL	Returns user to manual operation of the calibrator
LOCKOUT	Locks out the keypad of the calibrator, and allows for remote operation only
LOWER_MEAS	Sets the mode for measuring on the lower display.
L_PRES_UNIT	Sets the pressure unit on the lower display
OUT	Sets the output of the calibrator
OUT?	Returns the output of the calibrator
PRES?	Returns the model and serial number of the attached pressure module
PRES_UNIT?	Returns the pressure unit for the upper and lower display
PULSE_CNT	Sets the number of pulses for the pulse train
PULSE_CNT?	Returns the number of pulses in the pulse train

Command	Description
REMOTE	Puts the calibrator in remote mode
RTD_TYPE	Sets the RTD type
RTD_TYPE?	Returns the RTD type
RTD_WIRE	Sets the number of wires used by the RTD mode.
RTD_WIRE?	Returns the wire number setting used in the RTD mode
SIM	Sets the output for mA simulation
SIM?	Returns the output of the mA simulation
TC_TYPE	Sets the thermocouple type
TC_TYPE?	Returns the thermocouple type
TEMP_UNIT	Sets input/output temperature unit for RTD and TC
TEMP_UNIT?	Returns the temperature unit for RTD and TC
TRIG	Starts and stops the pulse train in pulse mode
TRIG?	Returns TRIGGERED when a pulse train is on. Returns UNTRIGGERED when the pulse train is off.
TSENS_TYPE	Sets temperature sensor type.
TSENS_TYPE?	Returns temperature sensor type
UPPER_MEAS	Sets the measuring mode for the upper display.
U_PRES_UNIT	Sets the upper pressure unit
VAL?	Returns the measured values
ZERO_MEAS	Zeros the pressure module
ZERO_MEAS?	Returns the zero offset of the pressure module

Table 7: Parameter units

Units	Meaning
MA	milliamps of current
MV	Voltage in millivolts
V	Voltage in volts
CPM	Frequency in cycles per minute
Hz	Frequency in Hertz
KHz	Frequency in kiloHertz
Ohms	Resistance in Ohms
Cel	Temperature in Celsius
Far	Temperature in Fahrenheit
Psi	Pressure in pounds per square-inch
InH2O4C	Pressure in inches of water at 4°C
InH2O20C	Pressure in inches of water at 20°C
CmH2O4C	Pressure in centimeters of water at 4°C
CmH2O20C	Pressure in centimeters of water at 20°C
Bar	Pressure in bars
Mbar	Pressure in millibars
KPal	Pressure in kiloPascals
InHg	Pressure in inches of mercury at 0°C
MmHg	Pressure in millimeters of mercury at 0°C
Kg/cm2	Pressure in kilograms per square-centimeter

Table 8: Error codes

Error Number	Error Description
100	A non-numeric entry was received where it should be a numeric entry
101	Too many significant digits entered
102	Invalid units or parameter value received
103	Entry is above the upper limit of the allowable range
104	Entry is below the lower limit of the allowable range
105	A required command parameter was missing
106	An invalid pressure unit was received
107	An invalid CJC_STATE was received
108	An invalid TSENS_TYPE was received
109	Pressure module not connected

110	An unknown command was received
111	An invalid RTD or TC parameter value was received
112	The serial input buffer overflowed
113	Too many entries in the command line
114	The serial output buffer overflowed
115	Output is overloaded
116	Calibrator not in pulse train mode when TRIG was received
117	An invalid FREQ_TYPE was received

7.5 Entering Commands

Commands for the calibrator may be entered in upper or lower case. There is at least one space required between the command and parameter, all other spaces are optional. Almost all commands for the calibrator are sequential, any overlapped commands will be indicated as such. This section will briefly explain each of the commands and describe their general use, which will include any parameters that may be entered with the command as well as what the output of the command is.

7.5-1 Common Commands

***CLS**

Clears the ESR, the error queue and the RQS bit. Also terminates all pending operations. When writing programs, use before each procedure to avoid buffer overflow.

***ESE**

Loads a byte into the Event Status Enable register. The command is entered with a decimal number that, when converted to binary, enables the right bits in the Event Status Register. For example:

*ESE 133

When 133 is converted to binary it is 10000101. Bits 7, 2, and 0 will be enabled.

***ESE?**

Returns the contents of the Event Status Enable register. The value returned is a decimal. For example, if the register has the following settings:

10000101 than the value returned will be 133.

***ESR?**

Returns the contents of the Event Status Register in decimal form. For example:

If the ESR contains 10111001, *ESR? will return 185.

***IDN?**

Returns the manufacturer, model number, and firmware revision of the Calibrator. For example:

*IDN? will return AMETEK, ASC300, 250, 1.00

***OPC**

Enables the Operation Complete setting in the ESR. This setting makes it possible to check if an operations is complete after it has been initialized.

For example this operation could be used with the command TRIG.

***OPC?**

Returns 1 when all operations are complete, and causes program execution to pause until all the operations are complete. For example:

TRIG ; *OPC? will return a 1 when the pulse train initiated by TRIG is complete.

***RST**

Resets the state of calibrator to the power-up state. All subsequent commands are held off until the execution of the command is complete.

***SRE**

Loads a byte into the Service Request Enable register. A decimal number must be entered, which when converted to binary, corresponds to the correct settings.

For example:

*SRE 8 enters the binary number 00001000 to the SRE. This enables bit 3. Bit 6 is not used.

***SRE?**

Returns a byte from the SRE. The byte is returned in decimal format. For example:

If 40 is returned, bits 5 and 3 are enabled.

***STB**

Returns the status byte in decimal form from the Serial Poll Status Byte. For example;

If 72 is returned, bits 6 and 3 are enabled.

***WAI**

Prevents further remote commands from being executed until all previous commands are executed. For example:

OUT 10 MA ; *WAI ; OUT 5 V will output 10mA and wait until output settles, then volts command will be processed.

7.5-2 Calibrator Commands

CAL_START

Puts the calibrator in calibration mode. The main display will say CALIBRATION MODE and a calibration menu will be displayed on the terminal.

CJC_STATE

Turns Cold Junction Compensation (CJC) on or off, when the calibrator is in thermocouple (TC) mode. The command is used by adding ON or OFF after it.

For example:

CJC_STATE OFF turns CJC off.

CJC_STATE?

Tells whether the Cold Junction Compensation in thermocouple mode is turned on or turned off. The calibrator returns OFF if CJC is off, and ON if CJC is on.

CPRT_COEFA

This command is used for entering a custom RTD into the calibrator. The numeric value entered after the command will be set as the first coefficient of the polynomial used by the custom RTD.

For example:

CPRT_COEFA 3.9083E-3 enters 3.9083E-3 as coefficient A.

CPRT_COEFA?

Returns the number which was entered for the first coefficient of the polynomial used in the custom RTD. Using the example above CPRT_COEFA? Would return:

3.9083E-3

CPRT_COEFB

This command is used for entering a custom RTD into the calibrator. The numeric value entered after the command will be set as the second coefficient of the polynomial used by the custom RTD.

For example:

CPRT_COEFB -5.775x10-7 enters -5.775x10-7 as coefficient B.

CPRT_COEFB?

Returns the number, which was entered for the first coefficient of the polynomial used in the custom RTD. Using the example above, CPRT_COEFB? Would return:

-5.775x10-7

CPRT_COEFC

This command is used for entering a custom RTD into the calibrator. The numeric value entered after the command will be set as the first coefficient of the polynomial used by the custom RTD.

For example:

CPRT_COEFC -4.183x10-12 enters -4.183x10-12 as coefficient C.

CPRT_COEFC?

Returns the number which was entered for the first coefficient of the polynomial used in the custom RTD. Using the example above CPRT_COEFC? Would return:

-4.183x10-12

CPRT_MIN_T

Sets the minimum temperature of the custom RTD range. The temperature value must be entered with a degrees label, CEL for Celsius and FAR for Fahrenheit.

For example:

CPRT_MIN_T -260 CEL enters -260°C as the minimum temperature.

CPRT_MIN_T?

Returns the value entered for minimum temperature in the range for a custom RTD. Note that the Calibrator always returns numbers in scientific notation. The above example would return:

-2.600000E+02, CEL

CPRT_MAX_T

Sets the maximum temperature of the custom RTD range. The temperature value must be entered with a degrees label, CEL for Celsius and FAR for Fahrenheit.

For example:

CPRT_MAX_T 0.0 CEL enters 0.0°C as the maximum temperature.

CPRT_MIN_T?

Returns the value entered for minimum temperature in the range for a custom RTD. The above example would return:

0.000000E+00, CEL

CPRT_R0

Sets the 0° resistance, R0, in the custom RTD. The value must be entered with a units label. Refer to the Parameter Units table for assistance.

For example:

CPRT_R0 100 OHM sets R0 to 100 ohms.

CPRT_R0?

Returns the value for the resistance in custom RTD. The above example would return:

1.000000E+02, OHM

FAULT?

Returns the error code number of an error that has occurred. The command may be entered when the previous command did not do what it was meant to do.

For example, if a value for current output is entered that is bigger than the supported range (0-24mA) **FAULT?** Would return:

103 which is the code number for an entry over range.

Refer to the Error Codes table for more information on error code numbers.

FREQ_LEVEL

Sets the amplitude of the wave used in the Frequency Out and Pulse modes. The range for amplitude entered may be found in the Specifications section.

For example:

FREQ_LEVEL 5 V sets the amplitude at 5Vpp.

FREQ_LEVEL?

Returns the amplitude of the wave used in Frequency Out and Pulse modes.

FREQ_LEVEL? with the above example would return:

5.000000E+00, V

FREQ_TYPE

When in frequency mode, sets the calibrator to output a continuous wave (Frequency Out), or a pulse train. To set the calibrator to continuous wave enter **CONT** after the command. To set the calibrator to pulse enter **PULSE** after the command. For example:

FREQ_TYPE **CONT** will set the calibrator to **FREQ OUT**.

Note: This command does not put the calibrator in frequency mode. Use the **OUT** command to put the calibrator in frequency mode.

FREQ_TYPE?

Tells whether calibrator is sourcing a pulse or a continuous wave. The command will return **CONT** if the calibrator is in **FREQ OUT** mode, and **PULSE** if the calibrator is in **PULSE** mode.

FREQ_UNIT

Sets the unit for frequency. There are three ranges of frequencies for frequency and pulse modes, CPM (cycles per minute), Hz, and kHz. Use this command to select the right range. For example:

FREQ_UNIT HZ sets the frequency to Hz range

FREQ_UNIT?

Returns the frequency unit currently being used by the frequency and pulse modes.

FUNC?

Returns the current mode of the upper and lower displays. For example if the calibrator is set to volts on the upper display, and pressure on the lower display, FUNC? Would return:

DCV, PRESSURE

LOCAL

Restores the calibrator to local operation if it was in remote mode. Also clears LOCKOUT if the unit was in lockout mode.

LOWER_MEAS

Sets the lower display to measure mode. The command is followed by any of the parameters except for pulse and mA sim, which are source only. Enter DCI for mA, DCV for volts, TC for thermocouple, RTD for RTD, FREQUENCY for frequency, and PRESSURE for pressure. For example:

LOWER_MEAS DCV sets the lower display mode to VOLTS IN

L_PRES_UNIT

Sets the unit for measuring pressure on the lower display. Add the unit after the command. The available pressure units and their syntax are shown in the Table 7. (Parameter Units).

For example:

L_PRES_UNIT KPAL sets the pressure unit to kiloPascals

OUT

Sets the output of the calibrator. This command may be used to output mA, volts, frequency, temperature, and ohms. Frequency output, which is set by the command FREQ_TYPE, is either continuous or pulse. The calibrator is

automatically set to source mode when OUT is entered. A number and its unit must follow the command. See Table 7. (Parameter Units) for a list of available units. For example:

OUT 10 MA sets the calibrator to mA OUT mode and sets the output to 10mA.

OUT?

Returns the output of the calibrator. Using the above example, OUT? Would return:

1.000000E-02, A

PRES?

Returns the model and serial number of the attached pressure unit. Returns NONE if no pressure unit is attached. For example:

PRES? Will return AMETEK,001PNS,3,0

PRES_UNIT?

Returns the pressure units of both the upper and the lower display. For example if the unit on the upper display is bars, and on the lower it is psi, the command will return:

BAR, PSI

PULSE_CNT

Sets the number of pulses the calibrator will produce when it is triggered while in pulse mode. For example;

PULSE_CNT 3000 will set the number of pulses to 3000.

PULSE_CNT?

Returns the number of pulses in the pulse train. Using the above example, the returned value would be:

3000

REMOTE

Puts the calibrator in remote mode. From the remote mode the user can still use the keypad to get back to local unless the command LOCKOUT was entered before REMOTE. Then the keypad is totally locked out, and the user has to send the LOCAL command to get back to local operation.

RTD_TYPE

Sets the RTD type. The following is a list of RTD types they way they should be entered after the command:

P10(90)385	P50(90) 385	P100(90)385
P200(90)385	P400(90)385	P500(90)385
P1K(90)385	P50(90)391	P100(90)391
P100(90)392	M10(90)427	M50(90)428
M100(90)428	H120(90)672	P100(90)JIS
YSI(90)400	OHMS	CUSTOM

For example:

RTD_TYPE P10(90)385 sets RTD type to Pt385-10

RTD_TYPE?

Returns the RTD type.

RTD_WIRE

Sets the number of wires used for connection in measuring RTDs. The calibrator measures RTDs using 2-, 3-, and 4-wire connections. After the command, enter 2W for 2- wire, 3W for 3-wire, and 4W for 4-wire. For example:

RTD_WIRE 4W sets the connection to 4-wire

RTD_WIRE?

Returns the number of wires used in the RTD connection.

SIM

Sets the output for current simulation. This command also switches the calibrator into mA simulation mode. A number and a unit must be entered after the command. For example:

SIM 5 MA sets the current simulation at 5 mA

SIM?

Returns the output of the current simulation. With the example above, the output would be:

5.000000E-03, A

TC_TYPE

Sets the type of the thermocouple. All available types are shown in the TC Types table in Section 8. (Specifications). For example:

TC_TYPE B sets thermocouple type to B

TC_TYPE?

Returns the type of thermocouple the calibrator is set to.

TEMP_UNIT

Sets the temperature unit for sourcing and measuring RTD and TC. Add CEL after the command for Celsius, and FAR for Fahrenheit. For example:

TEMP_UNIT CEL sets the temperature to be measured or sourced to Celsius.

TEMP_UNIT?

Returns the temperature unit that is currently used for measuring and sourcing RTD and TC.

TRIG

Starts and stops the pulse train when the calibrator is in pulse mode. The parameters of the pulse train are set by commands PULSE_CNT, and FREQ_LEVEL. Entering TRIG initializes the train. Entering the command while the pulse train is running stops it.

TRIG?

Returns TRIGGERED if the pulse train is running, and returns UNTRIGGERED when the pulse train is not running. Returns NONE when the calibrator is not in pulse mode.

TSENS_TYPE

Sets the temperature sensor type to thermocouple, or to RTD for temperature measurement. After the command add TC for thermocouple, or RTD for RTDs. For example:

TSENS_TYPE TC sets the sensor type to thermocouple

TSENS_TYPE?

Returns the type of sensor that is currently set to measure temperature, either TC or RTD.

UPPER_MEAS

Sets the measuring mode for the upper display. After the command enter DCI for mA, DCI_LOOP for mA with loop power, DCV for volts, and PRESSURE for pressure. For example:

UPPER_MEAS DCV sets the upper display to measure volts

U_PRES_UNIT

Sets the unit for measuring pressure on the upper display. Add the unit after the command. The available pressure units and their syntax are shown in Table 7. (Parameter Units). For example:

U_PRES_UNIT MMHG sets the pressure unit to millimeters of mercury at 0°C

VAL?

Returns the value of any measurement taking place on the upper and lower display. For example, if the upper display is measuring 5mA, and the lower display is measuring 10V, then VAL? will return:

5.000000E-03, A, 1.000000E+01, V

ZERO_MEAS

Zeroes the attached pressure module. Enter the zeroing value in PSI after the command when zeroing an absolute pressure module.

ZERO_MEAS?

Returns the zero offset or the reference value for absolute pressure modules.

8. Specifications

All measurements apply at $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$. unless specified otherwise. Outside of this range the stability of the measurements is $\pm 0.005\%$ of reading/ $^{\circ}\text{C}$.

Table 9: General Specifications

Operating Temperature	-10°C to 50°
Storage Temperature	-20°C to 70°C
Power	4 X AA batteries
Low battery warning	Yes
Serial Communications	Yes, ASCII
CE - EMC	EN50082-1: 1992 and EN55022: 1994 Class B
Safety	CSA C22.2 No. 1010.1: 1992

Table 10: DC Voltage Measurement/Source

	Range	Accuracy (% of reading \pm floor)
Read: Isolated(Upper Display)	0.000V - 30.000V	0.015% \pm 2mV
Read: non-Isolated(Lower Display)	0.000V - 20.000V	0.015% \pm 2mV
Source	0.000V - 20.000V	0.015% \pm 2mV
Maximum current output in voltage ranges is 1mA with an output impedance of $\leq 1\Omega$.		

Table 11: DC mA Measurement/Source

	Range	Accuracy (% of reading \pm floor)
Read: Isolated(Upper Display)	0.000mA - 24.000mA	0.015% $\pm 2\mu\text{A}$
Read: non-Isolated(Lower Display)	0.000mA - 24.000mA	0.015% $\pm 2\mu\text{A}$
Source	0.000mA - 24.000mA	0.015% $\pm 2\mu\text{A}$
Maximum load on mA source is 1000 Ω . Voltage input range on simulate mode 5V - 30V.		

Table 12: Frequency Measurement/Source

	Range	Accuracy (% of reading \pm floor)
Read	2.0CPM - 600.0CPM	0.05% $\pm 0.1\text{CPM}$
	1.0Hz - 1000.0Hz	0.05% $\pm 0.1\text{Hz}$
	1.00KHz - 10.00KHz	0.05% $\pm 0.01\text{KHz}$
Source	2.0CPM - 600.0CPM	0.05%
	1.0Hz - 1000.0Hz	0.05%
	1.00KHz - 10.00KHz	0.125%
Input voltage amplitude range on frequency is 1V to 20V zero based square wave only. Output amplitude is adjustable from 1V to 20V, and is a square wave with 50% duty cycle. For output frequency, a slight negative offset of approximately -0.1V is present to assure zero crossing.		

Table 13: Resistance Measurement

	Range	Accuracy (% of reading \pm floor)
Ohms low	0.00 Ω - 400.0 Ω	0.025% \pm 0.05 Ω
Ohms high	401.0 Ω - 4000.0 Ω	0.025% \pm 0.5 Ω

Table 14: Resistance Source

	Range	(IE)Excitation Current	Accuracy (% of reading \pm floor)
Ohms low	5.0 Ω - 400.0 Ω	0.1mA - 0.5mA	0.025% \pm 0.03/IE Ω
	5.0 Ω - 400.0 Ω	0.5mA - 3mA	0.025% \pm 0.05 Ω
Ohms high	400 Ω - 1500 Ω	0.05mA - 0.8mA	0.025% \pm 0.5 Ω
	1500 Ω - 4000 Ω	0.05mA - 0.4mA	0.025% \pm 0.5 Ω

Note: Unit is compatible with smart transmitters and PLCs. Frequency response is \leq 5ms.

Table 15: Thermocouple Measurement/Source

	Range	Accuracy (% of reading \pm floor)
Read (mV)	-10.000mV - 75.000mV	0.02% \pm 10 μ V
Source (mV)	-10.000mV - 75.000mV	0.02% \pm 10 μ V

Maximum current output in voltage ranges is 1mA with an output impedance of \leq 1 Ω

Table 16: Thermocouple Read and Source (errors in $^{\circ}$ C)

TC Type	Range ($^{\circ}$ C)	Accuracy
J	-210.0 - 0.0	0.6
	0.0 - 800.0	0.4
	800.0 - 1200.0	0.5
K	-200.0 - 0.0	0.8
	0.0 - 1000.0	0.5
	1000.0 - 1372.0	0.7
T	-250.0 - 0.0	0.8
	0.0 - 400.0	0.4
E	-250.0 - -100.0	0.8
	-100.0 - 1000.0	0.4
R	0.0 - 1767.0	1.4
S	0.0 - 1767.0	1.4
B	600.0 - 800.0	1.4
	800.0 - 1000.0	1.5
	1000.0 - 1820.0	1.7

TC type	Range (°C)	Accuracy
C	0.0 - 1000.0	0.8
	1000.0 - 2316.0	2.5
XK	-200.0 - 800.0	0.4
BP	0.0 - 800.0	1.1
	800.0 - 2500.0	2.5
L	-200.0 - 0.0	0.45
	0.0 - 900.0	0.4
U	-200.0 - 0.0	0.7
	0.0 - 600.0	0.45
N	-200.0 - 0.0	1.0
	0.0 - 1300.0	0.6
All TC errors include CJC errors CJC error outside of $23 \pm 5^{\circ}\text{C}$ is $0.05^{\circ}\text{C}/^{\circ}\text{C}$		

Table 17: RTD Read and Source

RTD Type	Range (°C)	Accuracy
P10(90)385	-200.0 - 100.0	1.4
	100.0 - 300.0	1.6
	300.0 - 600.0	1.8
	600.0 - 800.0	2.0
P50(90)385	-200.0 - 100.0	0.4
	100.0 - 300.0	0.5
	300.0 - 600.0	0.6
	600.0 - 800.0	0.7
P100(90)385	-200.0 - 100.0	0.2
	100.0 - 300.0	0.3
	300.0 - 600.0	0.4
	600.0 - 800.0	0.5
P200(90)385	-200.0 - 100.0	0.8
	100.0 - 300.0	0.9
	300.0 - 630.0	1.0
P400(90)385	-200.0 - 100.0	0.4
	100.0 - 300.0	0.5
	300.0 - 630.0	0.6

P500(90)385	-200.0 - 100.0	0.4
	100.0 - 300.0	0.5
	300.0 - 630.0	0.6
P1K(90)385	-200.0 - 100.0	0.2
	100.0 - 300.0	0.3
	300.0 - 630.0	0.4
P50(90)391	-200.0 - 100.0	0.4
	100.0 - 300.0	0.5
	300.0 - 600.0	0.6
	600.0 - 800.0	0.7
P100(90)391	-200.0 - 100.0	0.2
	100.0 - 300.0	0.3
	300.0 - 600.0	0.4
	600.0 - 800.0	0.5
P100(90)392	-200.0 - 100.0	0.2
	100.0 - 300.0	0.3
	300.0 - 630.0	0.4
M10(90)427	-100.0 - 260.0	1.4
M50(90)428	-180.0 - 200.0	0.4
M100(90)428	-180.0 - 200.0	0.3
H120(90)672	-80.0 - 260.0	0.2
P100(90)JIS	-200.0 - 100.0	0.2
	100.0 - 300.0	0.3
	300.0 - 630.0	0.4
YSI(90)400	15.00 - 50.00	0.1
Read Accuracy is based on 4-wire input. For 3-wire input add $\pm 0.05\Omega$ assuming all three RTD leads are matched.		

9. Maintenance

9.1 Replacing Batteries

Replace batteries as soon as the battery indicator turns on to avoid false measurements. If the batteries discharge too deeply the ASC 300 will automatically shut down to avoid battery leakage.

Note: Use only AA size alkaline batteries or optional rechargeable battery pack.

9.2 Cleaning the Unit



Warning

To avoid personal injury or damage to the calibrator, use only the specified replacement parts and do not allow water into the case.



Caution

To avoid damaging the plastic lens and case, do not use solvents or abrasive cleansers.

Clean the calibrator with a soft cloth dampened with water or water and mild soap.

9.3 Service Center Calibration or Repair

Only qualified service personnel should perform calibration, repairs, or servicing not covered in this manual. If the calibrator fails, check the batteries first, and replace them if needed.

Verify that the calibrator is being operated as explained in this manual. If the calibrator is faulty, send a description of the failure with the calibrator. Be sure to pack the calibrator securely, using the original shipping container if it is available.

9.4 Replacement Parts & Accessories

SPK-ASC-001	Operating Manual
SPK-ASC-002	Rechargeable battery pack
SPK-ASC-003	Charger 115/230 VAC
SPK-HHC-001	Soft carrying case for the large handheld models including shoulder strap
124004	Shoulder strap
2206011	Wire adapter kit - Type K thermocouple
2206012	Wire adapter kit - Type T thermocouple
104203	Test lead set
123958	RS232 cable 2 m / 6 ft (Stereo Jack to 9 pol D-sub)
121985	Extension Cable for Pt 100 Sensor - 5 m
121983	Extension Cable for Type K - 5 m
122523	Extension Cable for Type N - 5 m
120519	Thermocouple Male Plug - Type Cu-Cu - White
120518	Thermocouple Male Plug - Type R / S - Green
120517	Thermocouple Male Plug - Type K - Yellow
120516	Thermocouple Male Plug - Type J - Black
120515	Thermocouple Male Plug - Type T - Blue
120514	Thermocouple Male Plug - Type N - Orange



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